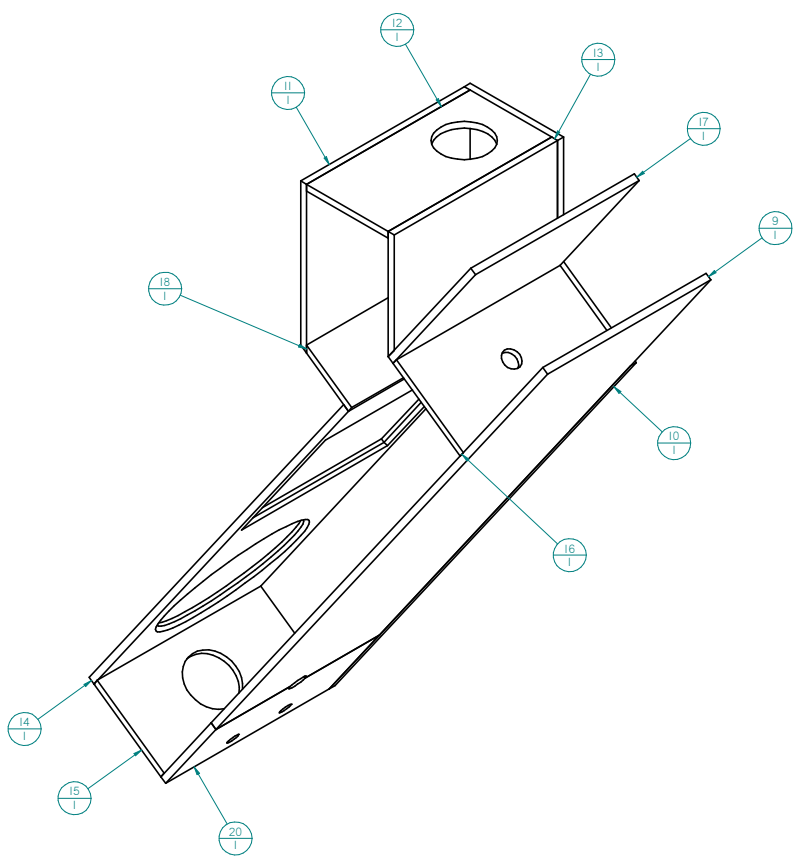
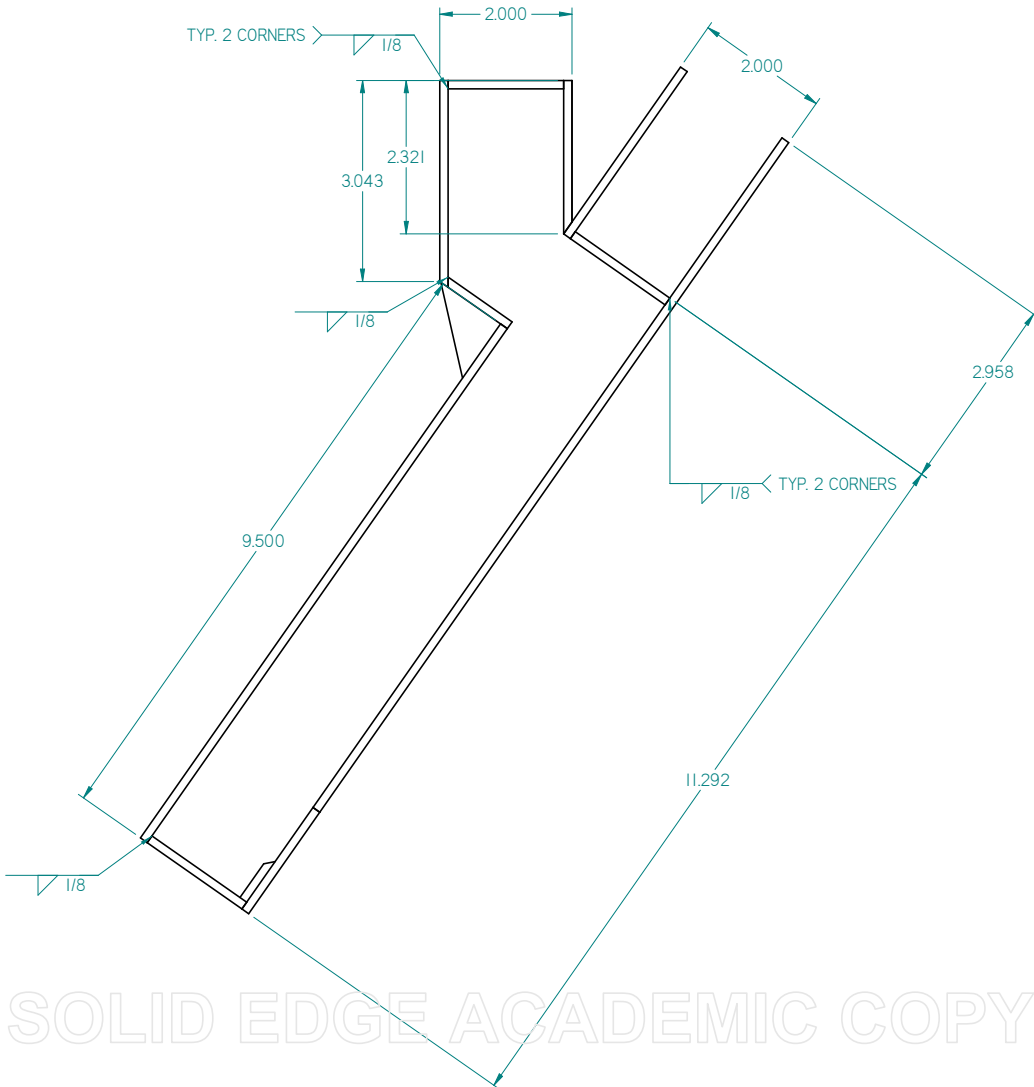


Item Number	Quantity	File Name (no extension)	Mass (Quantity)	Material
9	1	Visionir Long Wall	0.530 lbm	Aluminum, 6061-T6
10	1	Visionir Back Plate	0.359 lbm	Aluminum, 6061-T6
11	1	Visionir Top Left Side	0.132 lbm	Aluminum, 6061-T6
12	1	Visionir Top	0.065 lbm	Aluminum, 6061-T6
13	1	Visionir Top Right Side	0.096 lbm	Aluminum, 6061-T6
14	1	Visionir Camera Wall	0.221 lbm	Aluminum, 6061-T6
15	1	Visionir Bottom	0.074 lbm	Aluminum, 6061-T6
16	1	Visionir Motor Mount Wall	0.074 lbm	Aluminum, 6061-T6
17	1	Visionir Left Slant Wall	0.132 lbm	Aluminum, 6061-T6
18	1	Visionir Angled Piece	0.049 lbm	Aluminum, 6061-T6
20	1	Visionir Long Wall Bottom	0.079 lbm	Aluminum, 6061-T6
21	1	Visionir Sloped Piece	0.106 lbm	Aluminum, 6061-T6
22	1	Visionir Exit Slope	0.545 lbm	Aluminum, 6061-T6
23	4	Weld-on Tabs	0.043 lbm	Aluminum, 6061-T6
24	1	Visionir Motor Top	0.152 lbm	Aluminum, 6061-T6
25	4	0.25 in Nutsert	0.042 lbm	Steel
26	4	0.25 x 0.625 Hex Head Bolt	0.058 lbm	Stainless steel
27	4	0.25 Flat Washer	0.012 lbm	Stainless steel
28	1	Visionir Auger Funnel	1.004 lbm	Aluminum, 6061-T6
29	4	Visionir Tabs	0.053 lbm	Aluminum, 6061-T6
30	1	Tempered Glass	0.299 lbm	Glass, general industrial

SOLID EDGE ACADEMIC COPY

NAME	DATE	gründ iruh.ag	
DRAWN BRS	05/09/22	TITLE	VISIONIR ASSEMBLED
CHECKED		SIZE	DWG NO -
ENG APPR		SCALE	1:1
MGR APPR		WEIGHT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES ANGLES ±XX°		FILE NAME	Visionir Assembled.dft
2 PL ±XXX 3 PL ±XXXX		REV	I
		SHEET 1 OF 6	

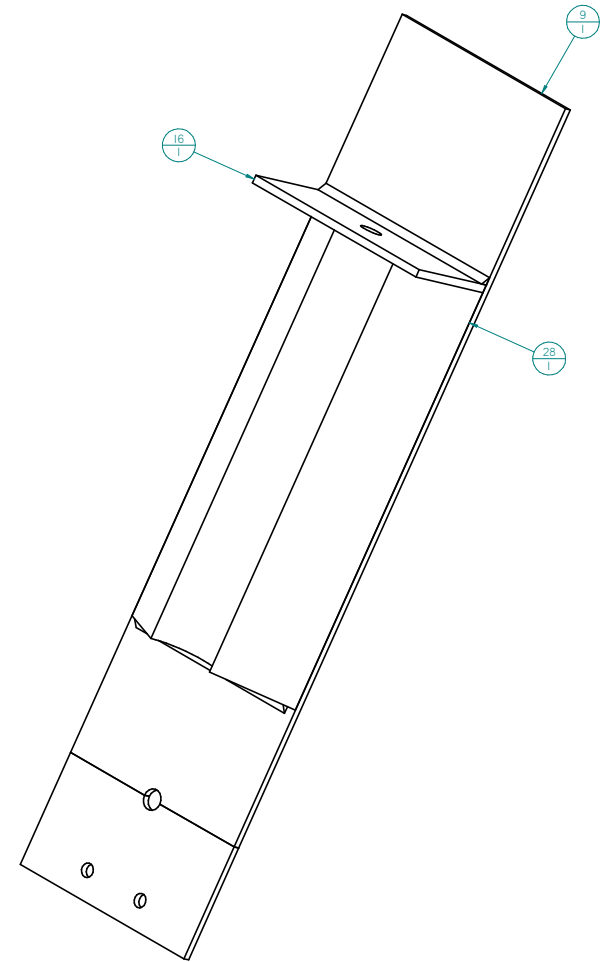
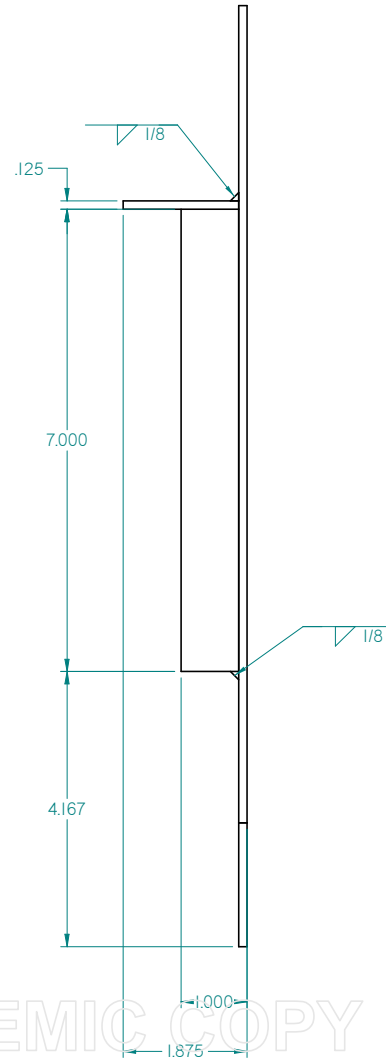
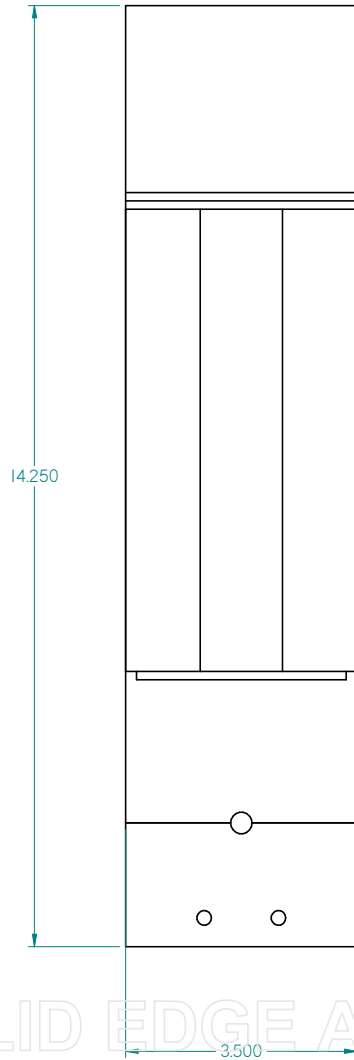
Item Number	Quantity	File Name (no extension)	Mass (Quantity)	Material
9	1	Visionir Long Wall	0.530 lbrn	Aluminum, 6061-T6
10	1	Visionir Back Plate	0.359 lbrn	Aluminum, 6061-T6
11	1	Visionir Top Left Side	0.132 lbrn	Aluminum, 6061-T6
12	1	Visionir Top	0.065 lbrn	Aluminum, 6061-T6
13	1	Visionir Top Right Side	0.096 lbrn	Aluminum, 6061-T6
14	1	Visionir Camera Wall	0.221 lbrn	Aluminum, 6061-T6
15	1	Visionir Bottom	0.074 lbrn	Aluminum, 6061-T6
16	1	Visionir Motor Mount Wall	0.074 lbrn	Aluminum, 6061-T6
17	1	Visionir Left Slant Wall	0.132 lbrn	Aluminum, 6061-T6
18	1	Visionir Angled Piece	0.049 lbrn	Aluminum, 6061-T6
20	1	Visionir Long Wall Bottom	0.079 lbrn	Aluminum, 6061-T6



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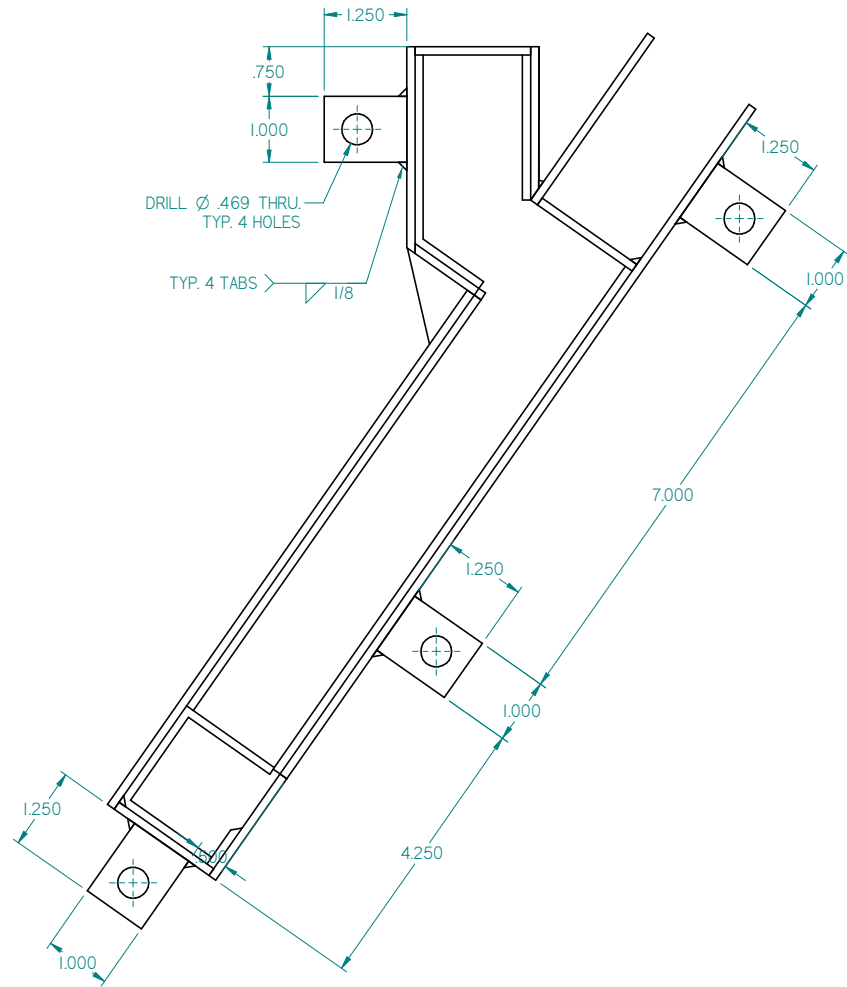
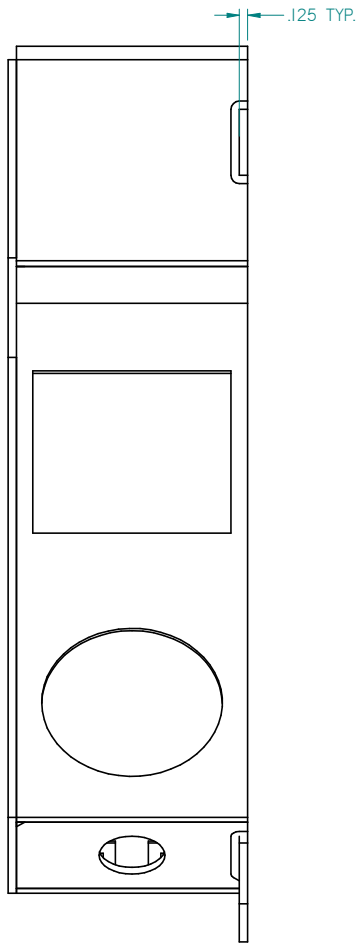
NAME	DATE	gründ früh.ag	
DRAWN BRS	05/09/22	TITLE	VISIONIR ASSEMBLED
CHECKED		SCALE	1:1
ENG APPR		WEIGHT	
MGR APPR		SHEET	2 OF 6
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES ANGLES ±XX°		FILE NAME	Visionir Assembled.dft
2 PL ±XXX 3 PL ±XXXX		SCALE	1:1

Item Number	Quantity	File Name (no extension)	Mass (Quantity)	Material
9	1	Visionir Long Wall	0.610 lbm	Aluminum, 6061-T6
10	1	Visionir Motor Mount Wall	0.074 lbm	Aluminum, 6061-T6
17	1	Visionir Auger Funnel	1.004 lbm	Aluminum, 6061-T6



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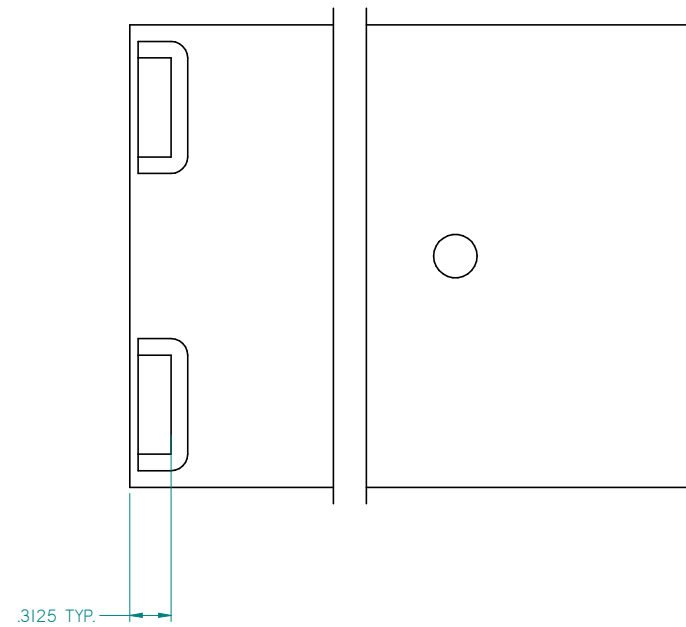
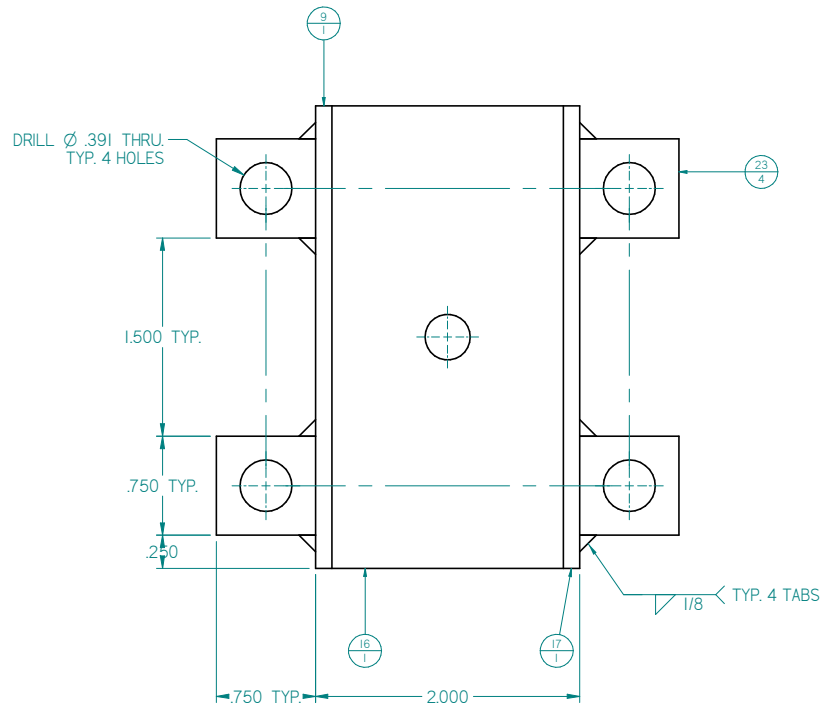
NAME	DATE	gründ früh.ag	
DRAWN: BRS	05/09/22	TITLE: VISIONIR ASSEMBLED	
CHECKED:		SIZE: D	REV: I
ENG APPR:		FILE NAME: Visionir Assembled.dft	
MGR APPR:		SCALE: 1:1	WEIGHT: SHEET 3 OF 6
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES ANGLES ±XX° 2 PL ±XXX 3 PL ±XXXX			



SOLID EDGE ACADEMIC COPY

NAME	DATE	gröund fruth.ag	
DRAWN BRS	05/09/22	TITLE	VISIONIR ASSEMBLED
CHECKED		SCALE	1:1
ENG APPR		WEIGHT	
MGR APPR		SHEET	4 OF 6
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES ANGLES °XX'		SIZE	D
2 PL. XXX 3 PL. XXXX		FILE NAME	Visionir Assembled.dft

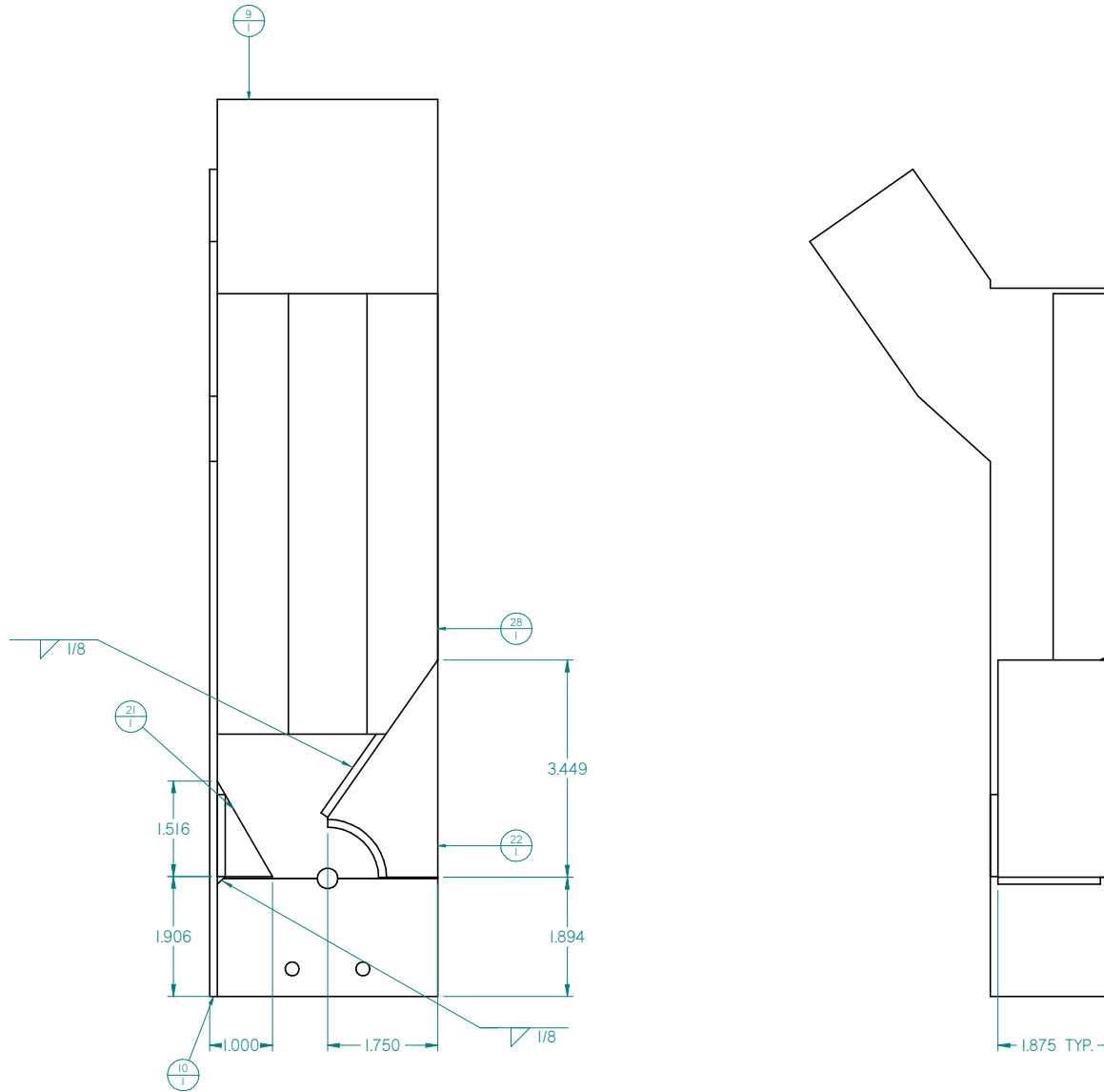
Item Number	Quantity	File Name (no extension)	Mass (Quantity)	Material
9	1	Visionir Long Wall	0.610 lbm	Aluminum, 6061-T6
10	1	Visionir Motor Mount Wall	0.074 lbm	Aluminum, 6061-T6
11	4	Weld-on Tabs	0.043 lbm	Aluminum, 6061-T6
12	1	Visionir Left Slant Wall	0.132 lbm	Aluminum, 6061-T6



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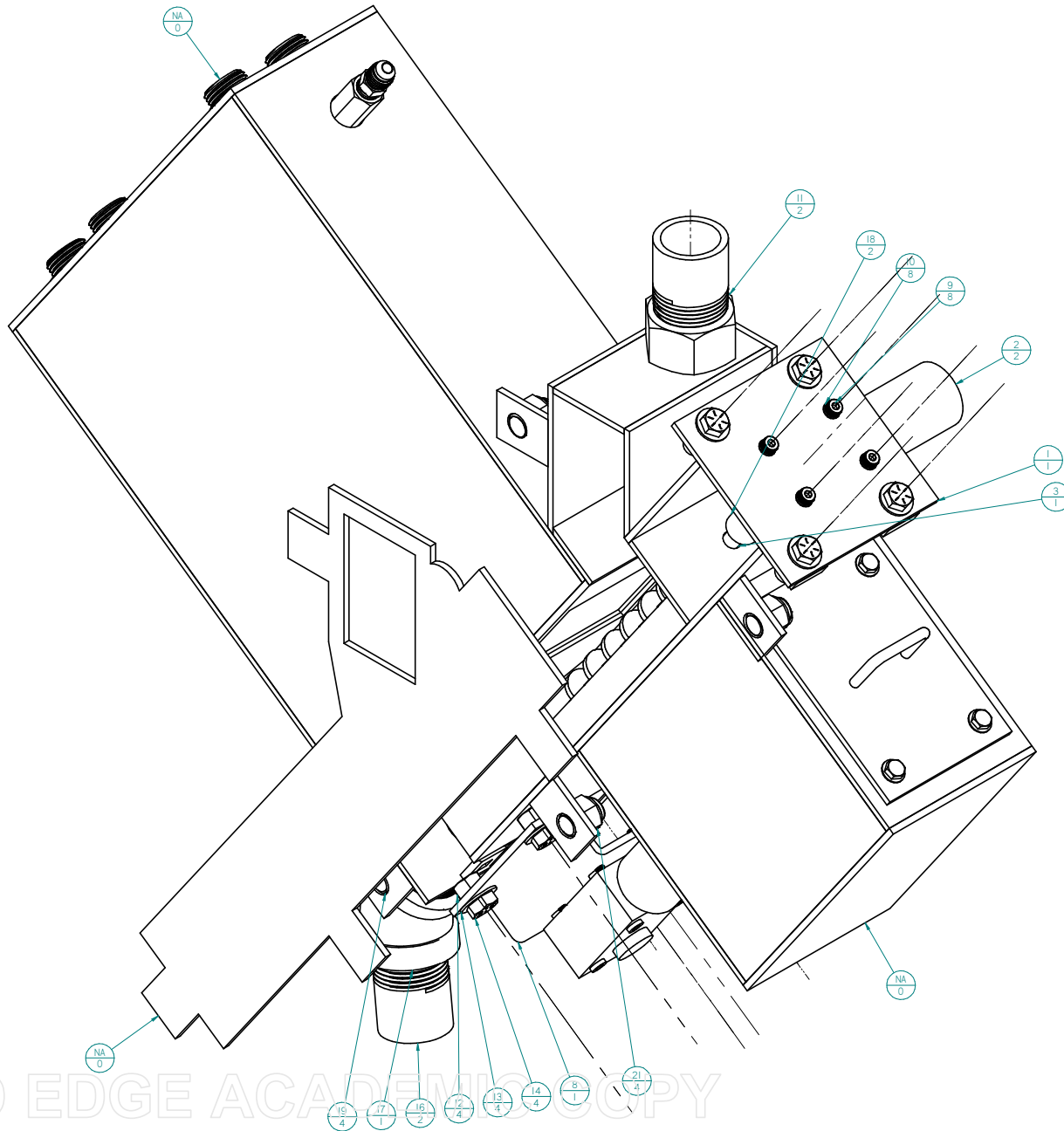
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DRAWN BRS	05/09/22	TITLE VISIONIR ASSEMBLED	
CHECKED		SIZE DWG NO - REV I	
ENG APPR		FILE NAME Visionir Assembled.dft	
MGR APPR		SCALE 1:1 WEIGHT SHEET 5 OF 6	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES ANGLES °XX'		2 PL +XXX 3 PL +XXXX	

Item Number	Quantity	File Name (no extension)	Mass (Quantity)	Material
9	1	Visionir Long Wall	0.610 lbm	Aluminum, 6061-T6
10	1	Visionir Back Plate	0.359 lbm	Aluminum, 6061-T6
11	1	Visionir Sloped Piece	0.106 lbm	Aluminum, 6061-T6
12	1	Visionir Exit Slope	0.545 lbm	Aluminum, 6061-T6
13	1	Visionir Auger Funnel	1.004 lbm	Aluminum, 6061-T6



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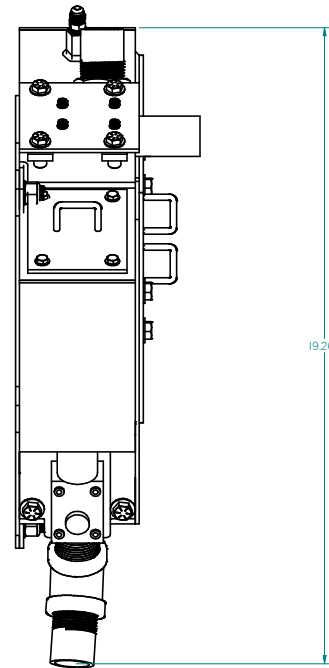
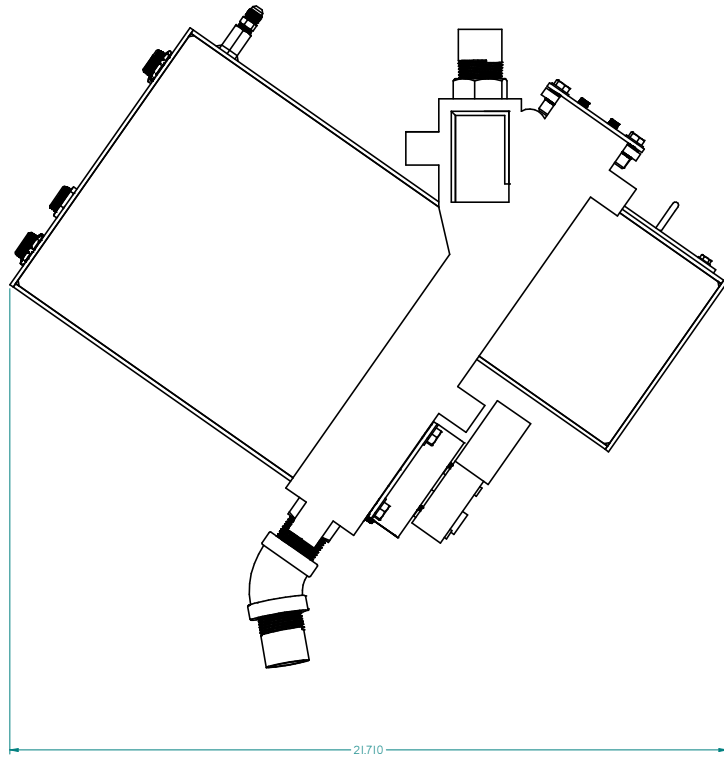
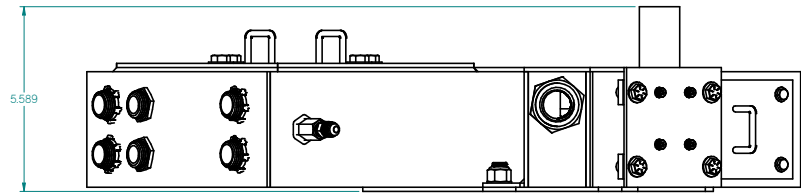
DRAWN	NAME	DATE	gründ truth.ag	
BRS		05/09/22	TITLE	VISIONIR ASSEMBLED
CHECKED			SIZE	DWG NO
ENG APPR			D	-
MGR APPR			FILE NAME	Visionir Assembled.dft
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES ANGLES °XX'			SCALE	1:1
2 PL *XXX 3 PL *XXXX			WEIGHT	SHEET 6 OF 6



Item Number	Quantity	File Name (no extension)	Mass (Quantity)	Material
1	1	Visionir Assembled	3.857 lbrn	Aluminum
2	2	DC 12V Motor	3.751 lbrn	Steel
3	1	Auger I.3	0.117 lbrn	Aluminum, 6061-T6
7	1	Exit I.4	0.617 lbrn	Steel
8	1	Visionir Motor Mount	0.219 lbrn	Aluminum, 6061-T6
9	8	M4 x 12mm Alloy Steel Socket Head Screw	0.035 lbrn	Steel
10	8	M4 General Purpose 18-8 Stainless Steel Washer	0.003 lbrn	Stainless steel
11	2	1 in 6061 Aluminum Hex Nut	0.212 lbrn	Aluminum, 6061-T6
12	4	0.3125 Medium-Strength Steel Hex Nut	0.046 lbrn	Steel
13	4	0.3125 316 Stainless Steel Washer	0.017 lbrn	Stainless steel
14	4	0.3125 x 0.375 Zinc Yellow-Chromate Plated Hex Head Screw	0.075 lbrn	Steel
15*	1	1 in x 1.5 in Standard-Wall 304 304L Stainless Steel Pipe Nipple	0.143 lbrn	Steel
16	2	1 in x 2.5 in Standard-Wall 304 304L Stainless Steel Threaded Pipe Nipple	0.462 lbrn	Steel
17	1	1 in x 45 deg. Stainless Steel Threaded Pipe Fitting	0.549 lbrn	Steel
18	2	0.3125 Set Screw Shaft Coupling	0.044 lbrn	Aluminum, 6061-T6
19	4	0.4375 High-Strength Steel Threaded Rod	0.102 lbrn	Steel
20*	4	0.4325 316 Stainless Steel Washer	0.014 lbrn	Stainless steel, 316
21	4	0.4375 High-Strength Steel Nylon-Insert Locknut	0.103 lbrn	Stainless steel

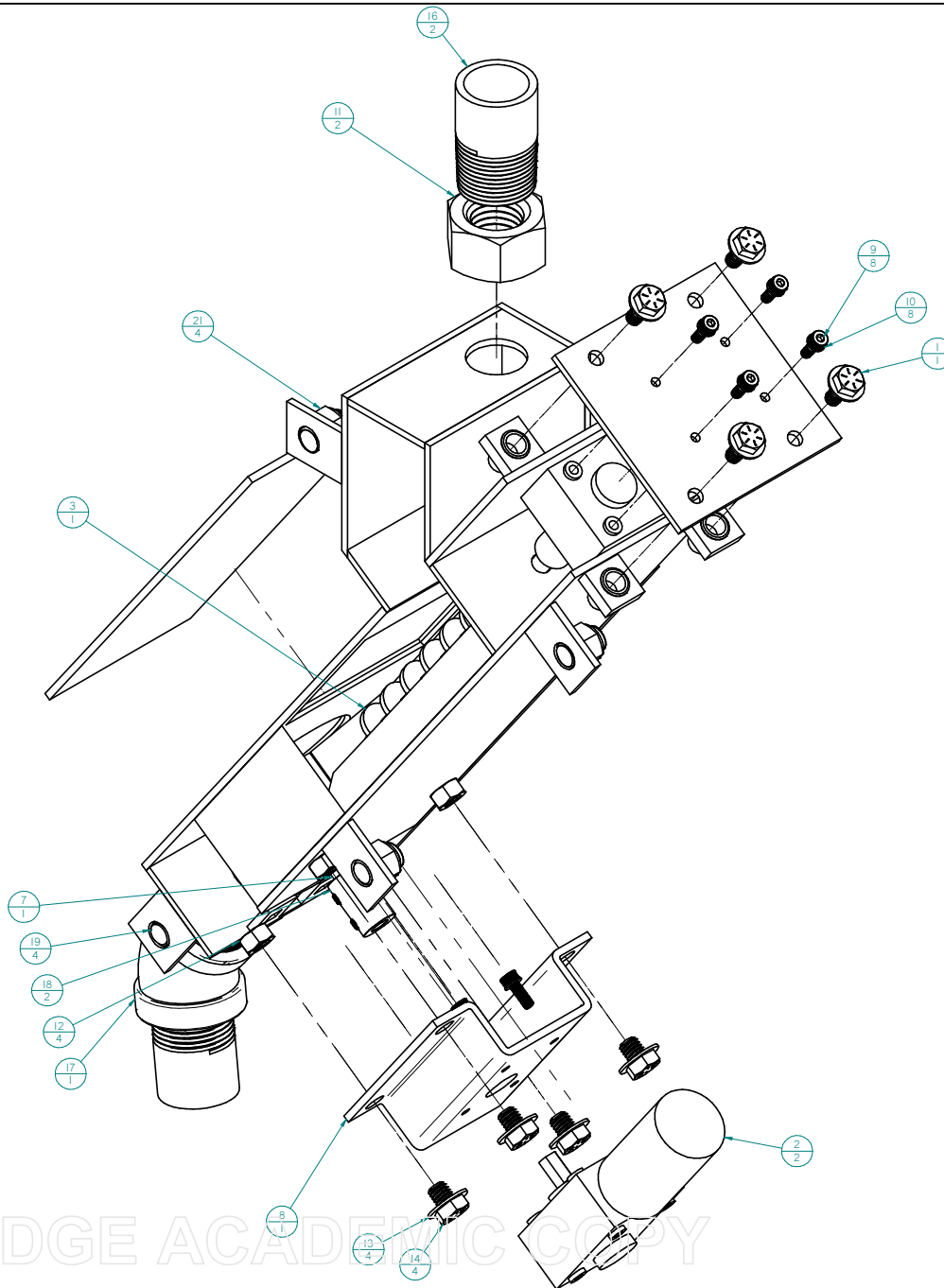
SOLID EDGE ACADEMIC MICROSCOPY

NAME	DATE	gründ früh.ag	
DRAWN BRS	05/09/22	TITLE	VISIONIR ASSEMBLED
CHECKED		SCALE	1:1
ENG APPR		WEIGHT	
MGR APPR		FILE NAME	Visionir.dft
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES ANGLES °XX'		SIZE	DWG NO
2 PL. *XXX 3 PL. *XXXX		D	-
		SCALE	1:1
		WEIGHT	
		REV	I
		SHEET 1 OF 4	



SOLID EDGE ACADEMIC COPY

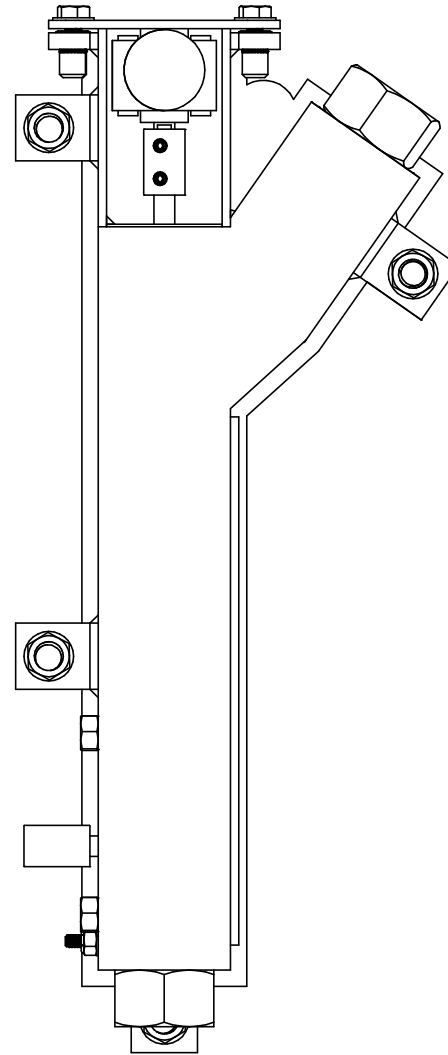
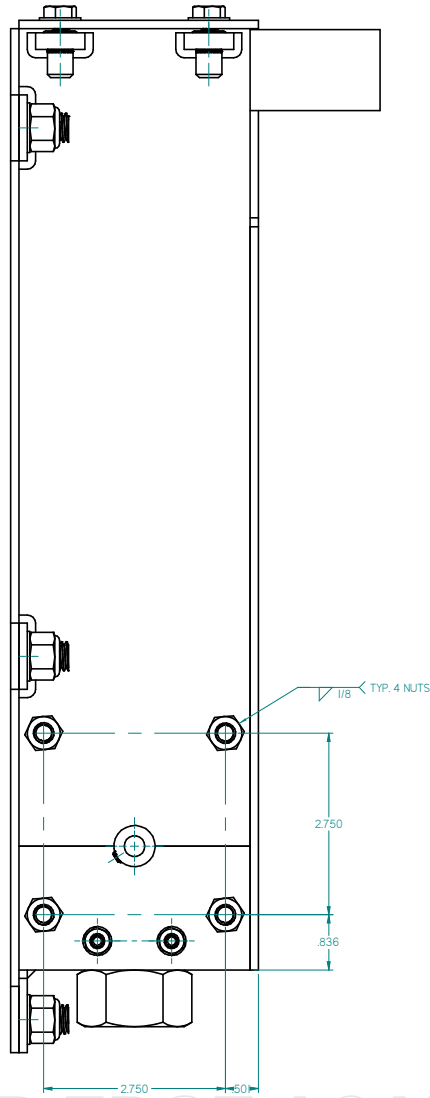
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DRAWN BRS	05/09/22	TITLE VISIONIR ASSEMBLED	
CHECKED		SIZE DWG NO - I	
ENG APPR		FILE NAME Visionir.dft	
MGR APPR		SCALE 1:1	WEIGHT SHEET 2 OF 4
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES ANGLES ±XX°		2 PL ±XXX 3 PL ±XXXX	



Item Number	Quantity	File Name (no extension)	Mass (Quantity)	Material
1	1	Visionir Assembled	3.857 lbrn	Aluminum
2	2	DC 12V Motor	3.751 lbrn	Steel
3	1	Auger I.3	0.117 lbrn	Aluminum, 6061-T6
7	1	Exit I.4	0.617 lbrn	Steel
8	1	Visionir Motor Mount	0.219 lbrn	Aluminum, 6061-T6
9	8	M4 x 12mm Alloy Steel Socket Head Screw	0.035 lbrn	Steel
10	8	M4 General Purpose 18-8 Stainless Steel Washer	0.003 lbrn	Stainless steel
11	2	1 in 6061 Aluminum Hex Nut	0.212 lbrn	Aluminum, 6061-T6
12	4	0.3125 Medium-Strength Steel Hex Nut	0.046 lbrn	Steel
13	4	0.3125 316 Stainless Steel Washer	0.017 lbrn	Stainless steel
14	4	0.3125 x 0.375 Zinc Yellow-Chromate Plated Hex Head Screw	0.075 lbrn	Steel
15	1	1 in x 1.5 in Standard-Wall 304 304L Stainless Steel Pipe Nipple	0.143 lbrn	Steel
16	2	1 in x 25 in Standard-Wall 304 304L Stainless Steel Threaded Pipe Nipple	0.462 lbrn	Steel
17	1	1 in x 45 deg. Stainless Steel Threaded Pipe Fitting	0.549 lbrn	Steel
18	2	0.3125 Set Screw Shaft Coupling	0.044 lbrn	Aluminum, 6061-T6
19	4	0.4375 High-Strength Steel Threaded Rod	0.102 lbrn	Steel
20	4	0.4325 316 Stainless Steel Washer	0.014 lbrn	Stainless Steel, 316
21	4	0.4375 High-Strength Steel Nylon-Insert Locknut	0.103 lbrn	Stainless steel

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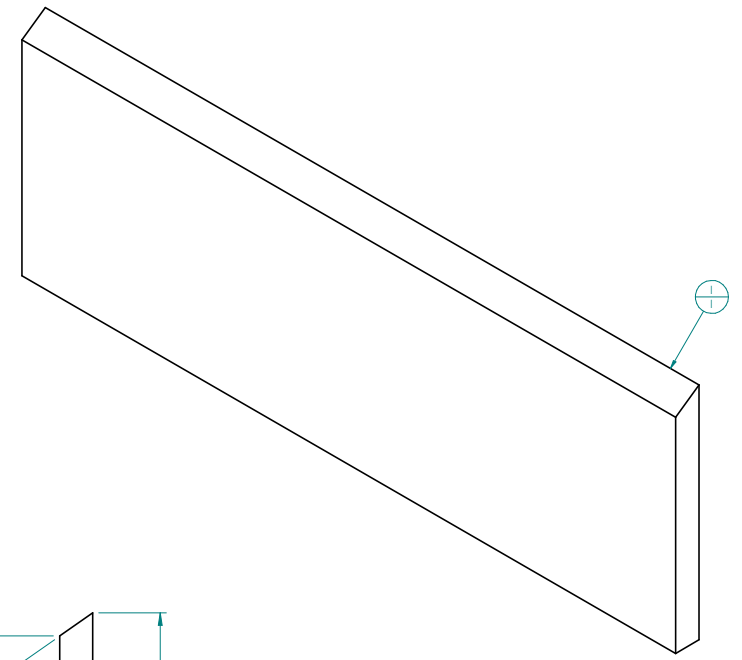
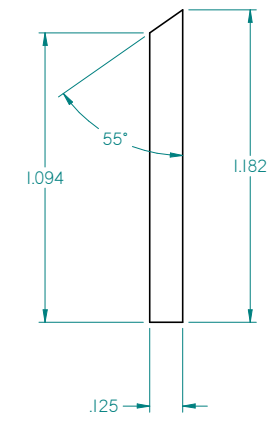
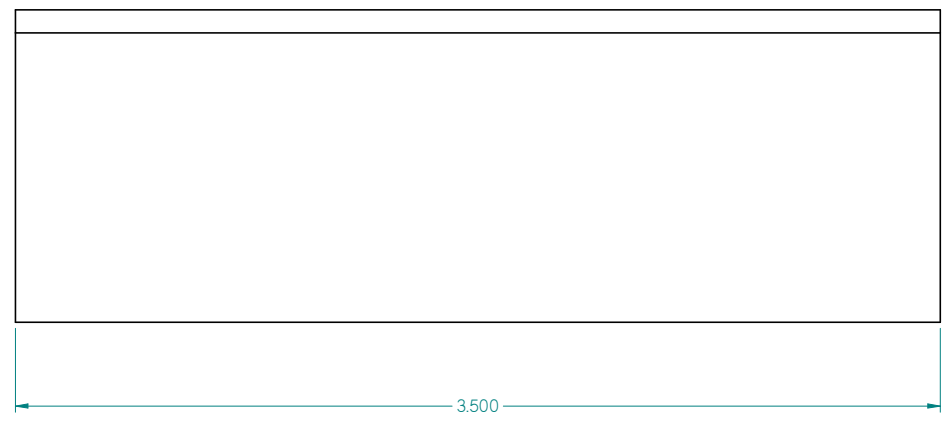
NAME	DATE	gründ truth.ag	
DRAWN BRS	05/09/22	TITLE	VISIONIR ASSEMBLED
CHECKED		SCALE	1:1
ENG APPR		WEIGHT	
MGR APPR		SHEET	3 OF 4
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES ANGLES °XX'		SIZE DWG NO	D -
2 PL. *XXX 3 PL. *XXXX		FILE NAME	Visionir.dft
		SCALE	1:1
		WEIGHT	
		REV	I



SOLID EDGE ACADEMIC COPY

DRAWN	NAME	DATE	gründ truth.ag	
BRS		05/09/22	TITLE	
CHECKED			VISIONIR ASSEMBLED	
ENG APPR			SIZE	REV
MGR APPR			D	I
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES ANGLES ±XX°			FILE NAME	VISIONIR.dft
2 PL ±XXX 3 PL ±XXXX			SCALE	1:1
			WEIGHT	
			SHEET 4 OF 4	

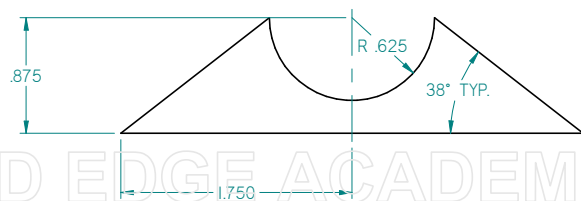
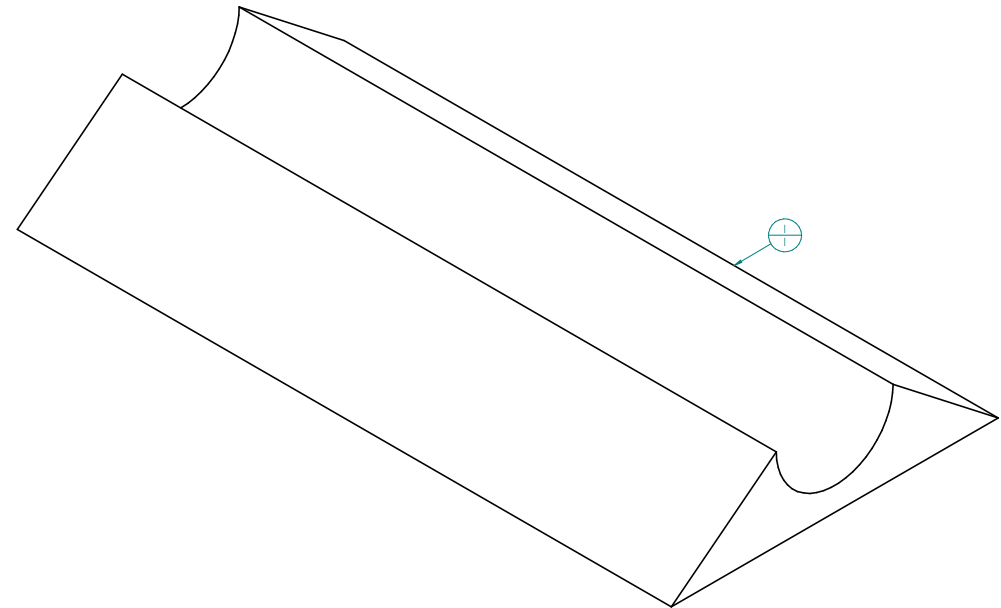
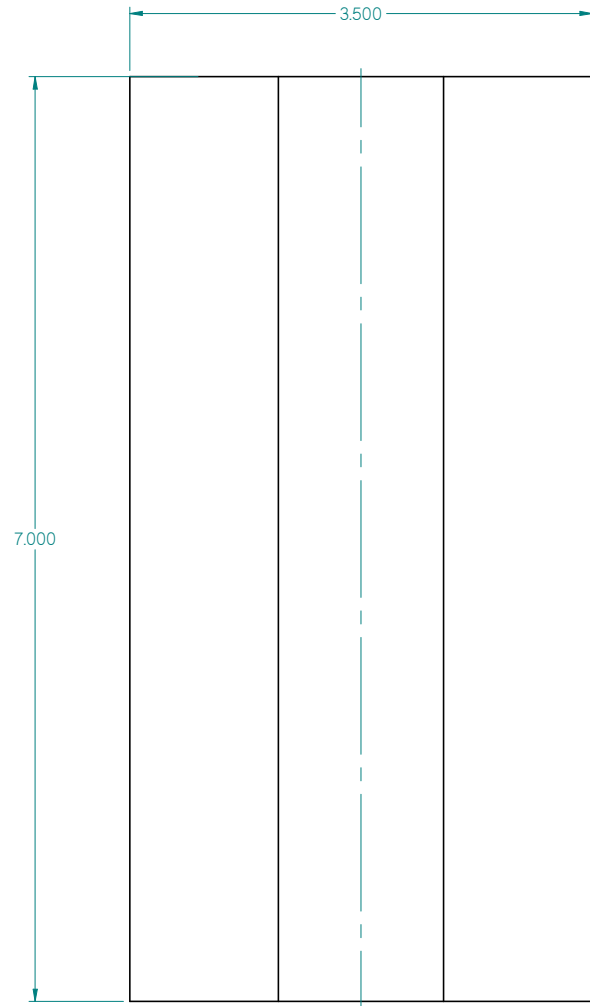
Item Number	Quantity	File Name (no extension)	Mass (item)	Material
1	1	Visionir Angled Piece	0,049 lbm	Aluminum, 6061-T6



SOLID EDGE ACADEMIC COPY

NAME	DATE	gründ früh.ag	
DRAWN BRS	05/09/22	TITLE VISIONIR ANGLED PIECE	
CHECKED		SIZE DWG NO - REV I	
ENG APPR		FILE NAME: Visionir Angled Piece.dft	
MGR APPR		SCALE 4:1 WEIGHT: SHEET 1 OF 1	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES ANGLES ±XX°		2 PL ±XXX 3 PL ±XXXX	

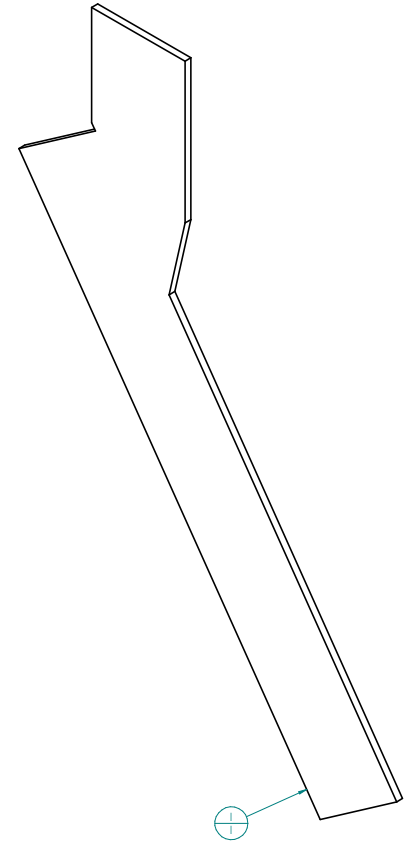
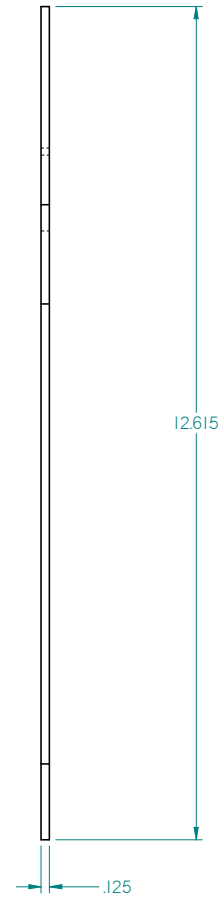
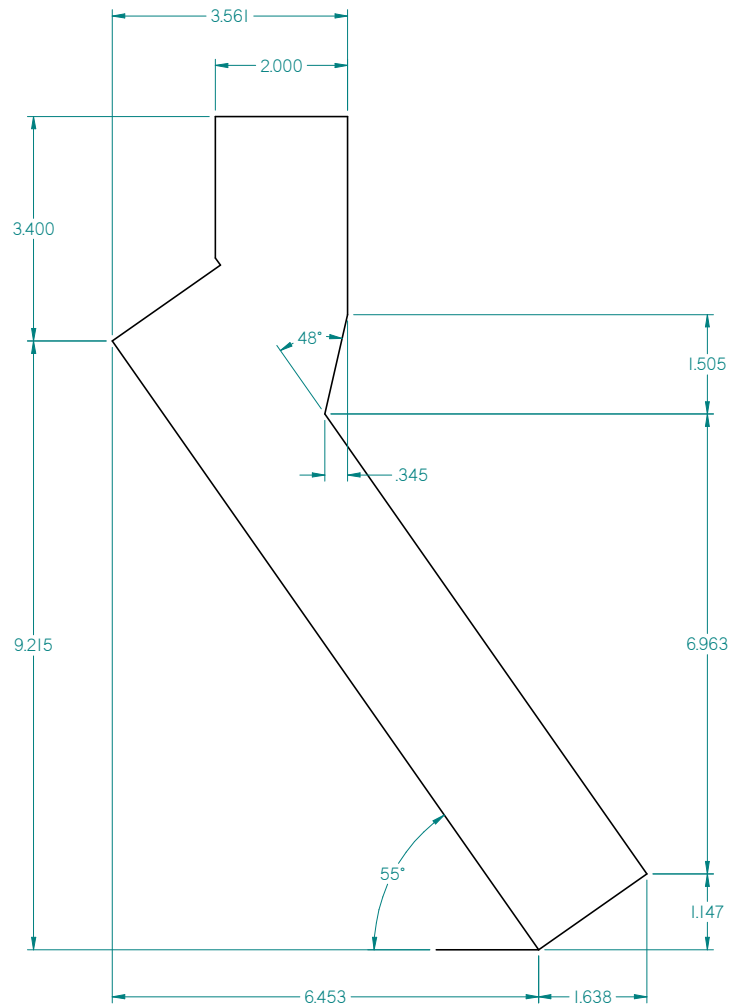
Item Number	Quantity	File Name (no extension)	Mass (lbm)	Material
1	1	Visionir Auger Funnel	1.004 lbm	Aluminum, 6061-T6



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NAME	DATE	gründ früh.ag	
DRAWN: BRS	05/09/22	TITLE: VISIONIR AUGER FUNNEL	
CHECKED:		SIZE: D	REV: I
ENG APPR:		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES ANGLES °XX'	
MGR APPR:		FILE NAME: Visionir Auger Funnel.dft	
		SCALE: 2:1	WEIGHT: SHEET 1 OF 1

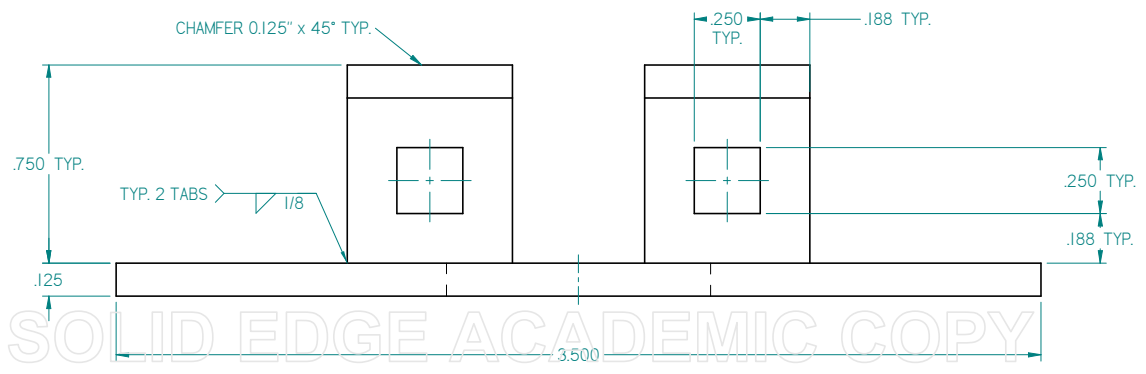
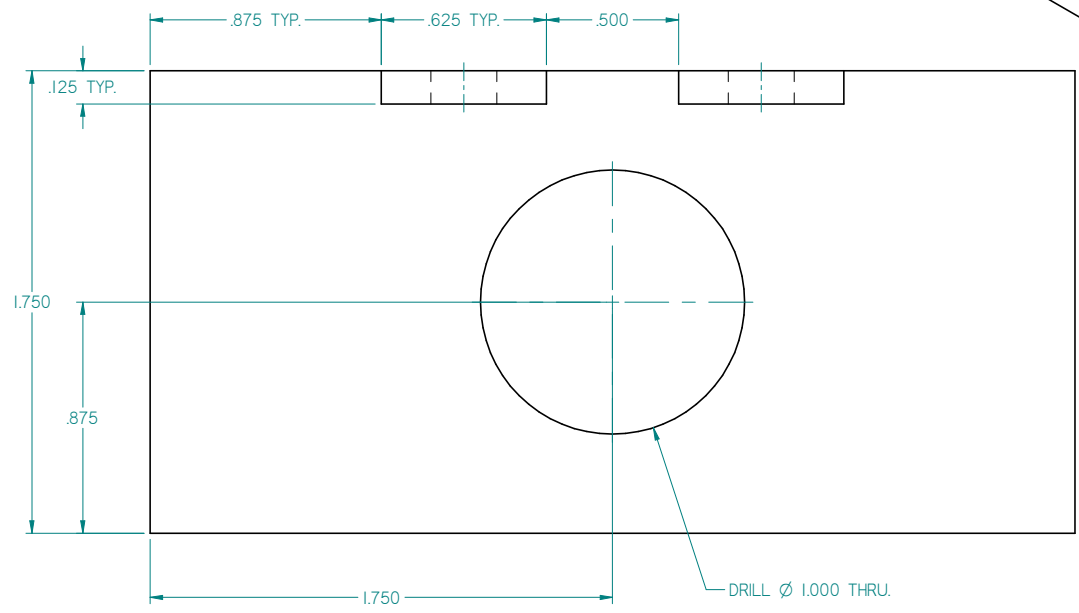
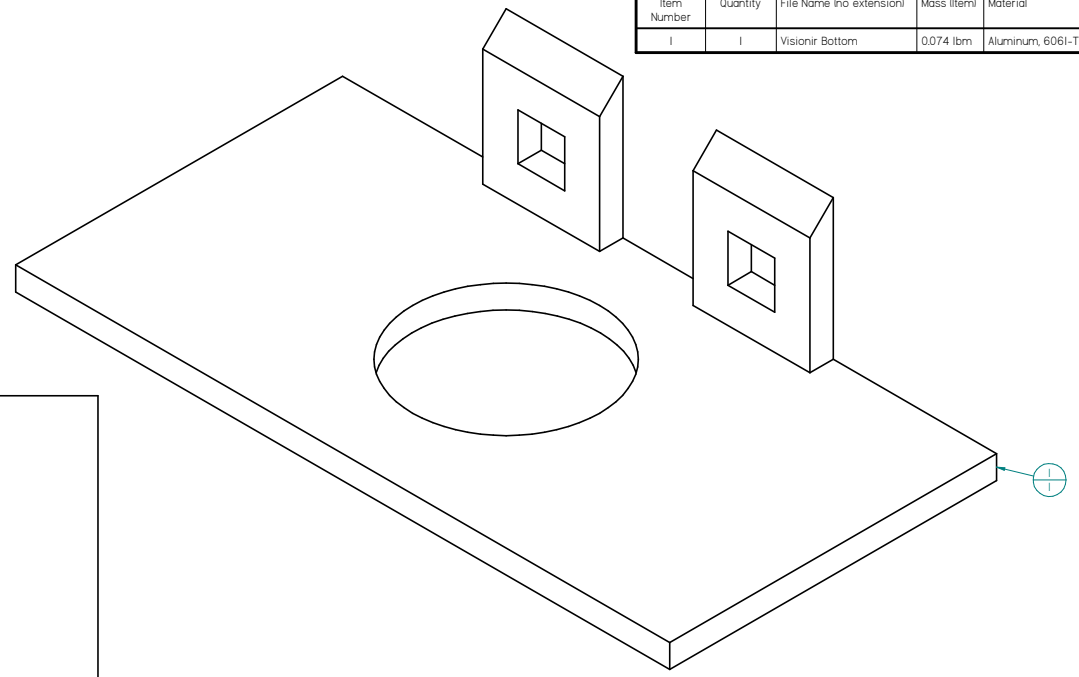
Item Number	Quantity	File Name (no extension)	Mass (Item)	Material
1	1	Visionir Back Plate	0.359 lbm	Aluminum, 6061-T6



SOLID EDGE ACADEMIC COPY

NAME	DATE	gröund truth.ag	
DRAWN BRS	05/09/22	TITLE	
CHECKED		VISIONIR BACK PLATE	
ENG APPR			
MGR APPR			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES ANGLES °XX'		SIZE DWG NO	REV
2 PL ±XXX 3 PL ±XXXX		D -	I
		FILE NAME: Visionir Back Plate.dft	
SCALE: 1:1	WEIGHT:	SHEET 1 OF 1	

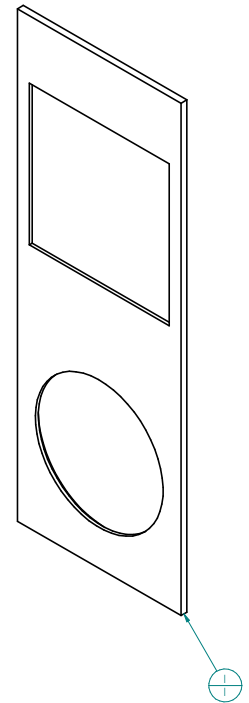
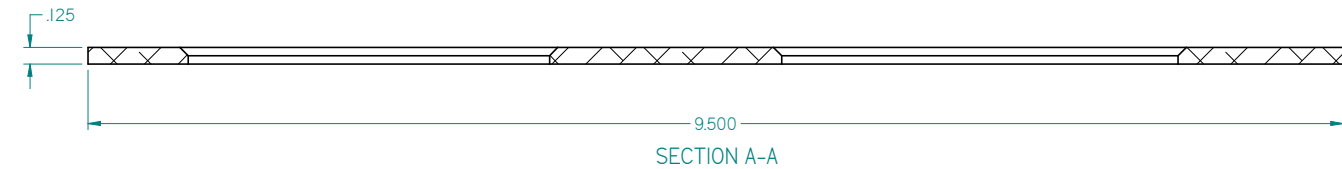
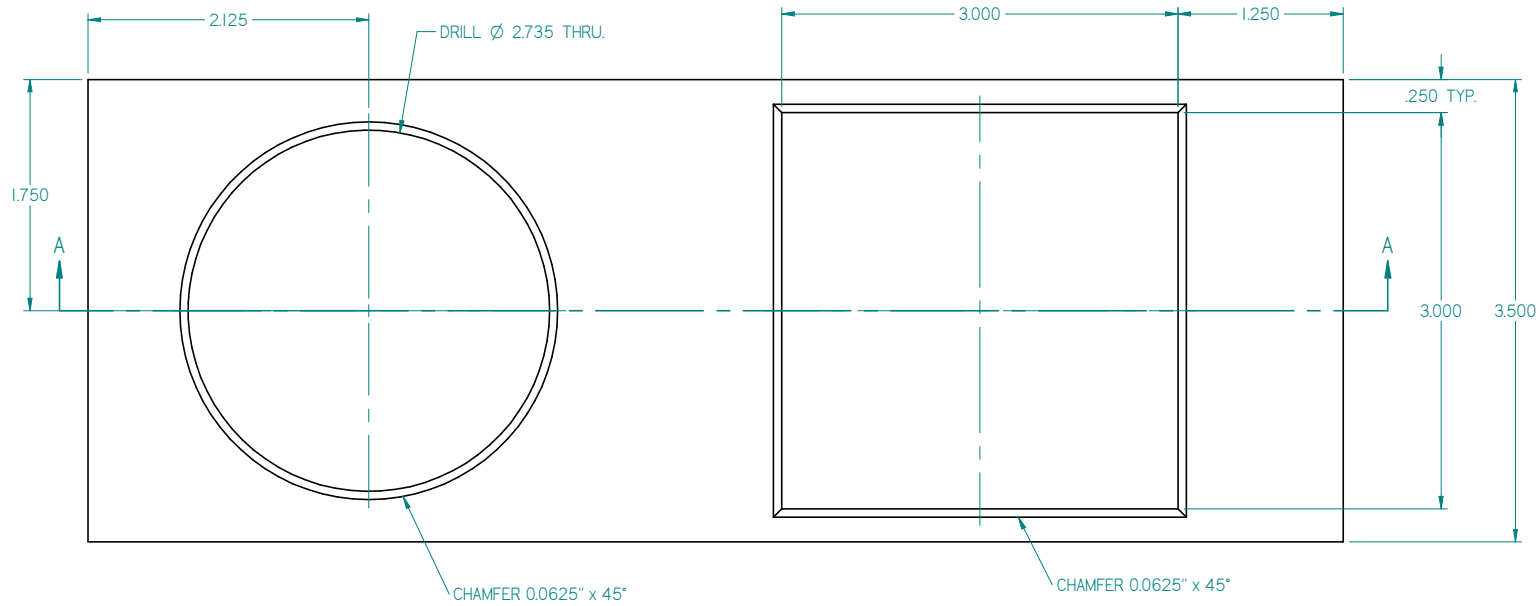
Item Number	Quantity	File Name (no extension)	Mass (lbm)	Material
1	1	Visionir Bottom	0.074 lbm	Aluminum, 6061-T6



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DRAWN	NAME	DATE	gröund truth.ag	
CHECKED	BRS	05/09/22	TITLE	
ENG APPR			VISIONIR BOTTOM PLATE	
MGR APPR			SIZE DWG NO	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES ANGLES °XX'			D	-
2 PL. XXX 3 PL. XXXX			FILE NAME: Visionir_Bottom.dft	
SCALE: 4:1			WEIGHT:	SHEET 1 OF 1

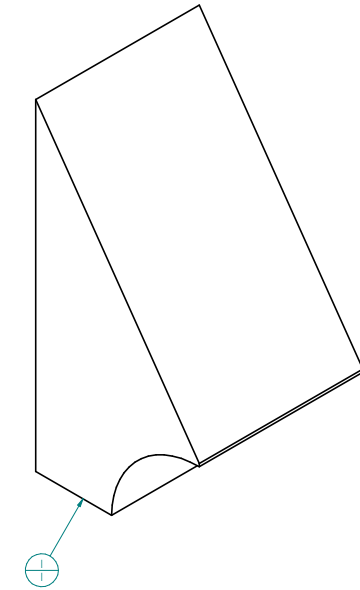
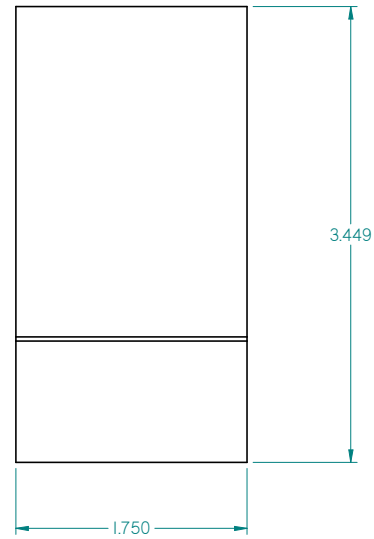
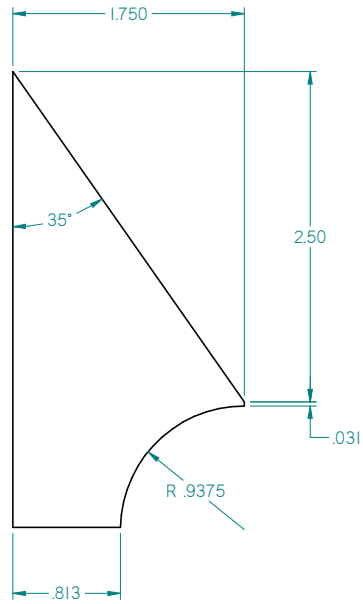
Item Number	Quantity	File Name (no extension)	Mass (Item)	Material
1	1	Visionir Camera Wall	0.221 lbm	Aluminum, 6061-T6



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NAME	DATE	gründ truth.ag	
DRAWN: BRS	05/09/22	TITLE: VISIONIR CAMERA WALL	
CHECKED:		SIZE: DWG NO: - REV: I	
ENG APPR:		FILE NAME: Visionir_Camera Wall.dwg	
MGR APPR:		SCALE: 2:1 WEIGHT: SHEET 1 OF 1	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES ANGLES °XX'		2 PL ±XXX 3 PL ±XXXX	

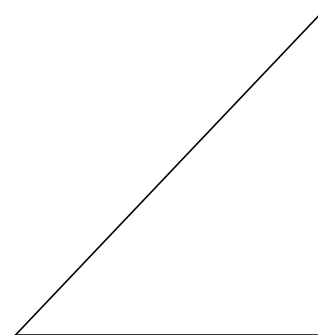
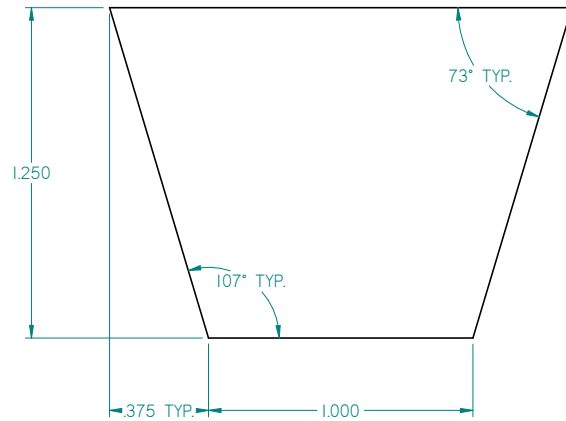
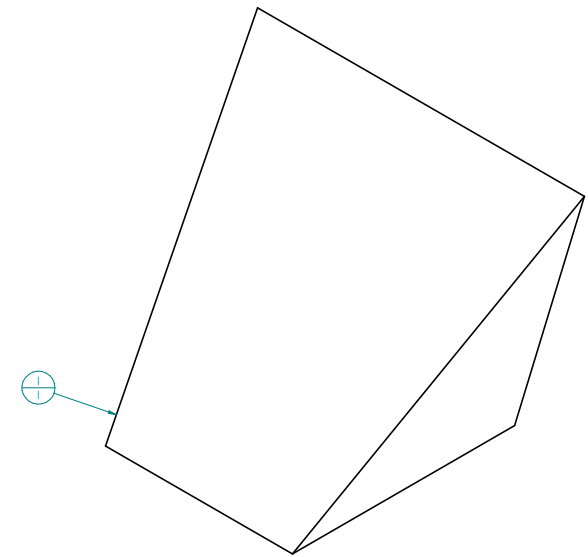
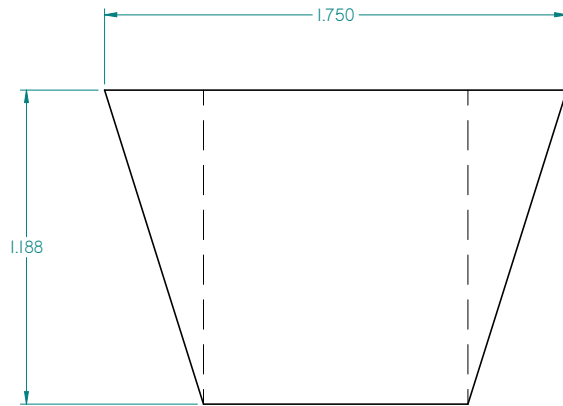
Item Number	Quantity	File Name (no extension)	Mass (lbm)	Material
I	I	Visionir Exit Slope	0.545 lbm	Aluminum, 6061-T6



SOLID EDGE ACADEMIC COPY

NAME	DATE	gründ truth.ag	
DRAWN: BRS	05/09/22	TITLE: VISIONIR EXIT SLOPE	
CHECKED:		SIZE: D	
ENG APPR:		SCALE: 2:1	WEIGHT:
MGR APPR:		SHEET 1 OF 1	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES ANGLES °XX'		FILE NAME: Visionir Exit Slope.dft	REV: I
2 PL ±.003 3 PL ±.004			

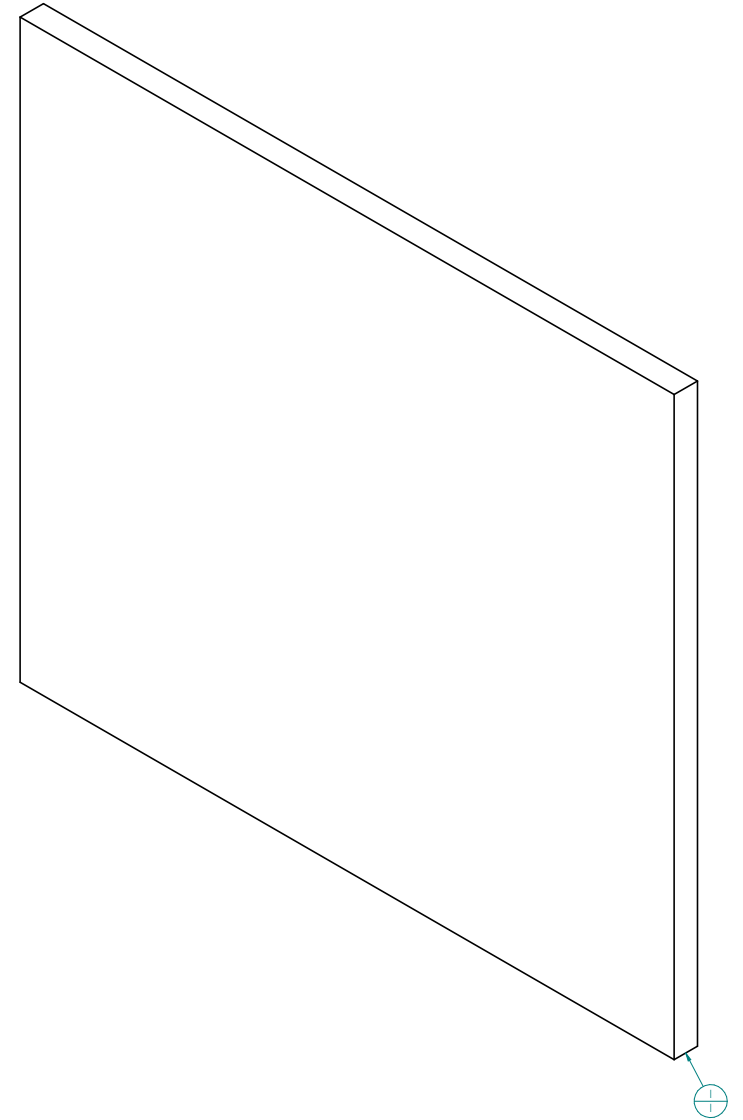
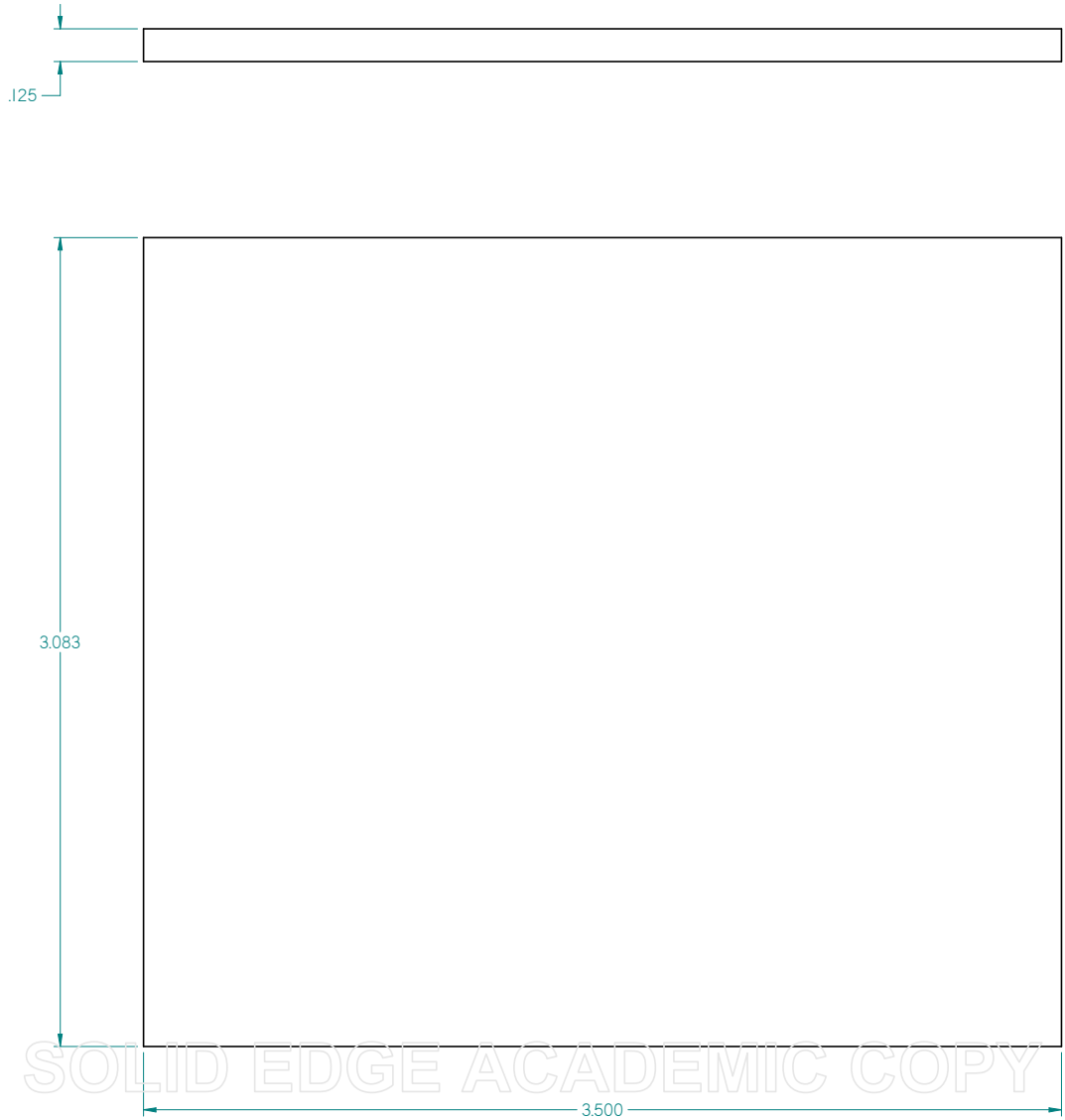
Item Number	Quantity	File Name (no extension)	Mass (lbm)	Material
1	1	Visionir Front Funnel	0.091 lbm	Aluminum, 6061-T6



SOLID EDGE ACADEMIC COPY

NAME	DATE	gröund fruth.ag	
DRAWN: BRS	05/09/22	TITLE: VISIONIR FRONT FUNNEL	
CHECKED:		SIZE: D	REV: 1
ENG APPR:		FILE NAME: Visionir Front Funnel.dft	
MGR APPR:		SCALE: 4:1	WEIGHT: SHEET 1 OF 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES ANGLES ±XX°		2 PL ±XXX 3 PL ±XXXX	

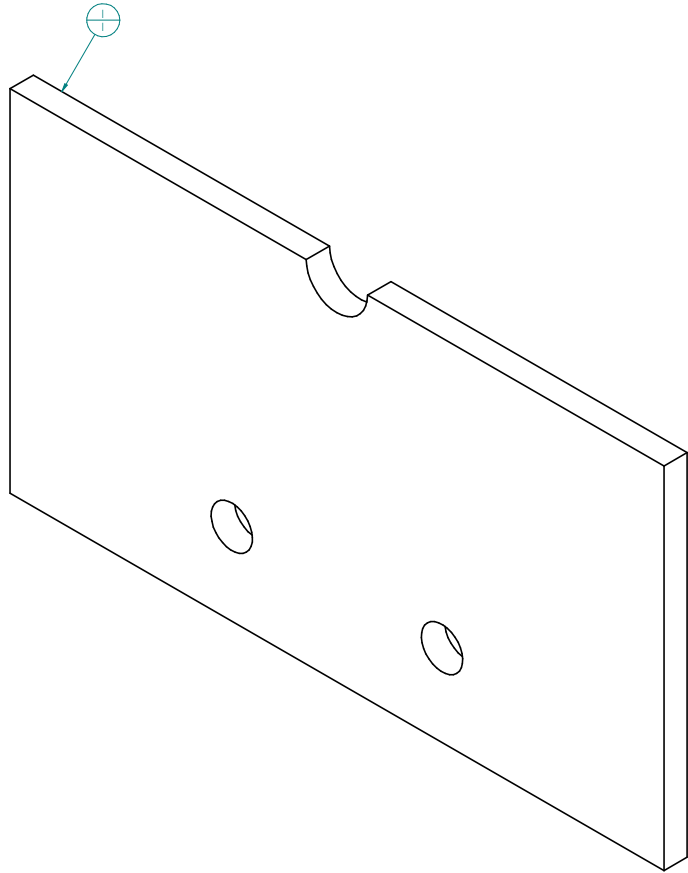
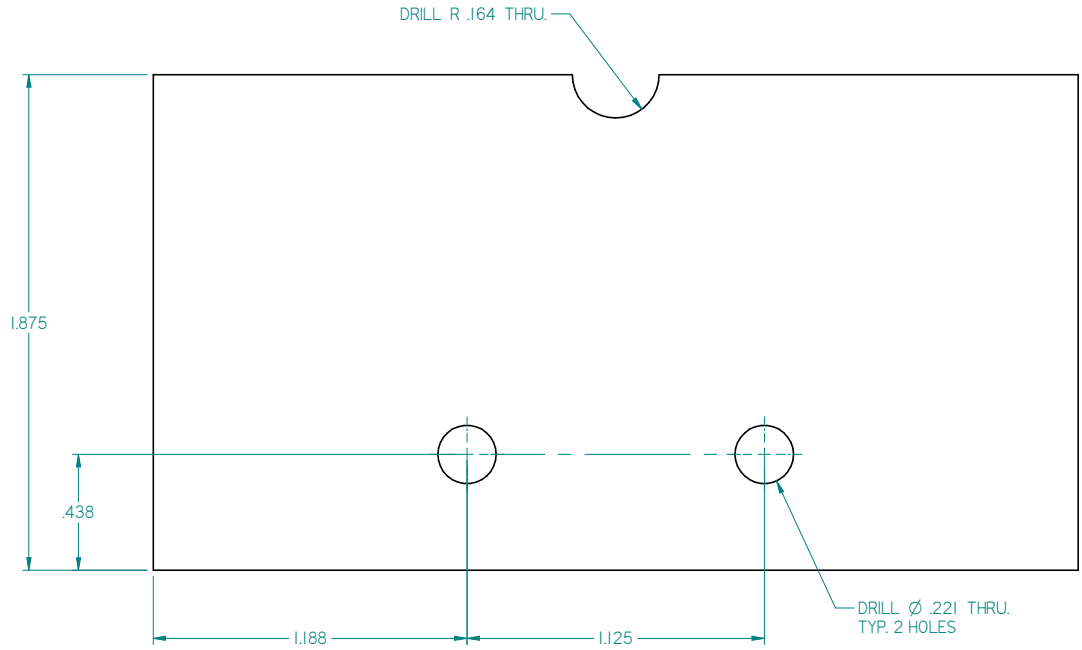
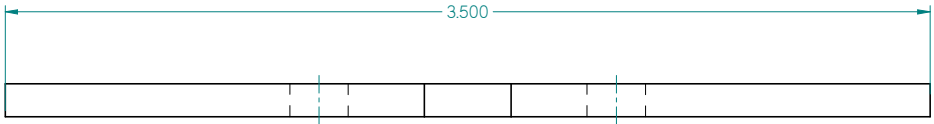
Item Number	Quantity	File Name (no extension)	Mass (lbm)	Material
I	1	Visionir Left Slant Wall	0.132 lbm	Aluminum, 6061-T6



SOLID EDGE ACADEMIC COPY

DRAWN	NAME	DATE	gründ früh.ag	
ERS		05/09/22	TITLE: VISIONIR LEFT SLANT WALL	
CHECKED			SIZE: DWG NO: - REV: I	
ENG APPR			FILE NAME: Visionir Left Slant Wall.dft	
MGR APPR			SCALE: 4:1	WEIGHT: SHEET 1 OF 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES ANGLES ±XX° 2 PL ±XXX 3 PL ±XXXX				

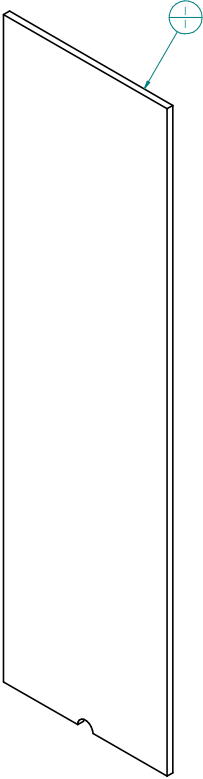
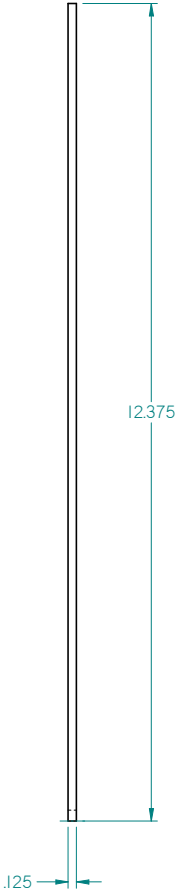
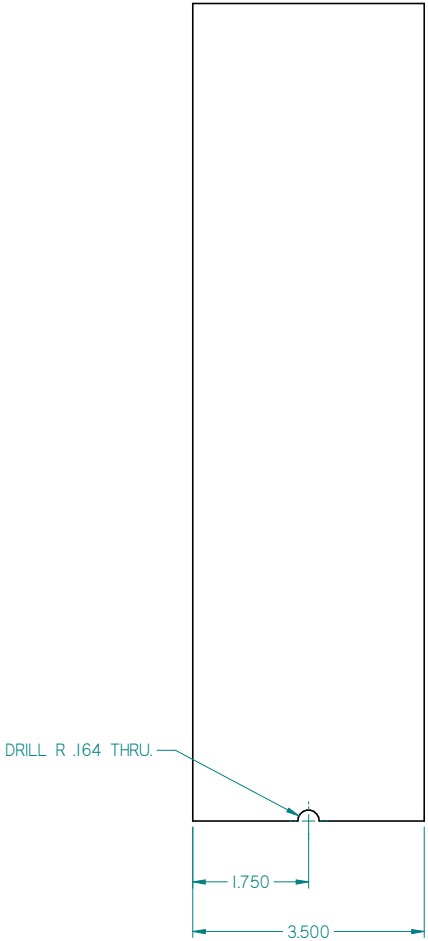
Item Number	Quantity	File Name (no extension)	Mass (Item)	Material
1	1	Visionir Long Wall Bottom	0.079 lbm	Aluminum, 6061-T6



SOLID EDGE ACADEMIC COPY

NAME	DATE	gründ früh.ag	
DRAWN: BRS	05/09/22	TITLE: VISIONIR WALL BOTTOM	
CHECKED:		SIZE: DWG NO: - REV: 1	
ENG APPR:		FILE NAME: Visionir Long Wall Bottom.dwg	
MGR APPR:		SCALE: 4:1	WEIGHT: SHEET 1 OF 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES ANGLES °XX'		2 PL. ±XXX 3 PL. ±XXXX	

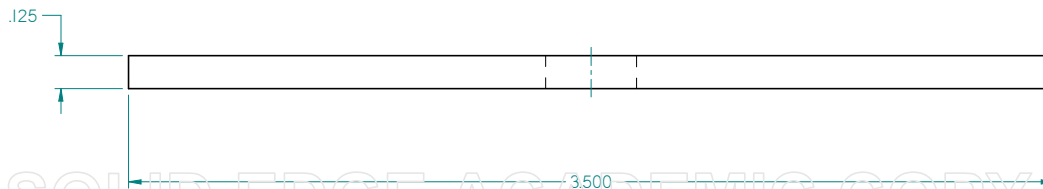
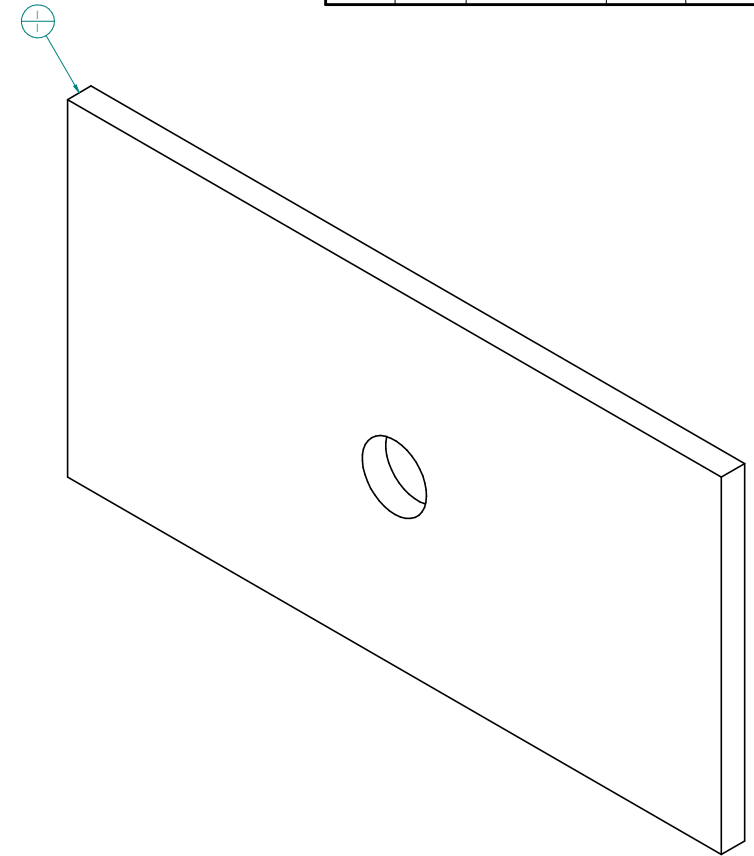
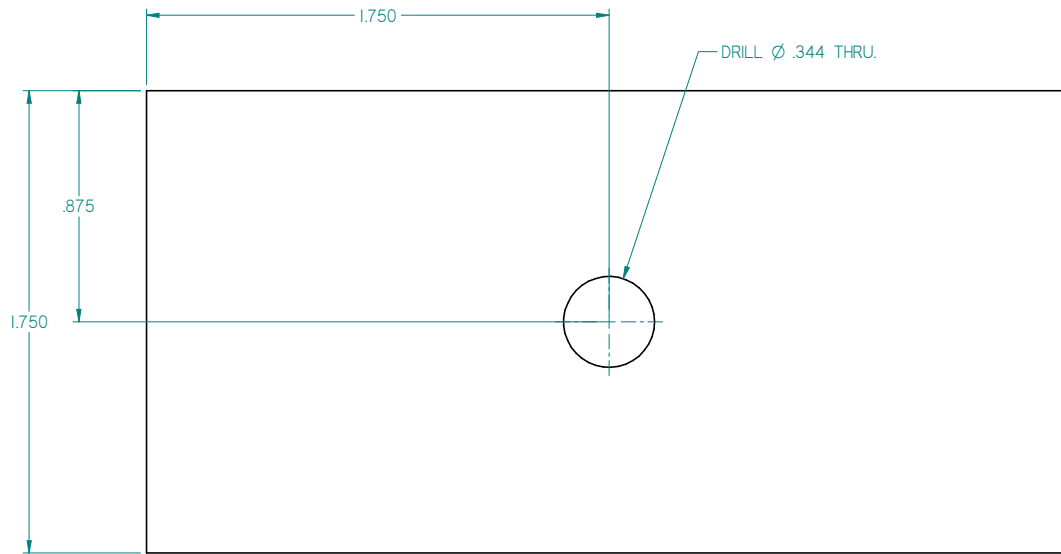
Item Number	Quantity	File Name (no extension)	Mass (Item)	Material
1	1	Visionir Long Wall	0.530 lbm	Aluminum, 6061-T6



SOLID EDGE ACADEMIC COPY

NAME	DATE	gründ truth.ag	
DRAWN BRS	05/09/22	TITLE VISIONIR LONG WALL	
CHECKED		SIZE DWG NO - REV I	
ENG APPR		FILE NAME Visionir Long Wall.dft	
MGR APPR		SCALE 1:1	WEIGHT SHEET 1 OF 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES ANGLES ±XX°		2 PL ±XXX 3 PL ±XXXX	

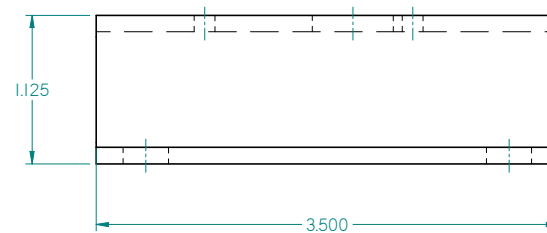
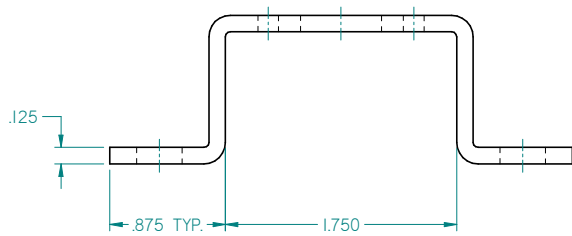
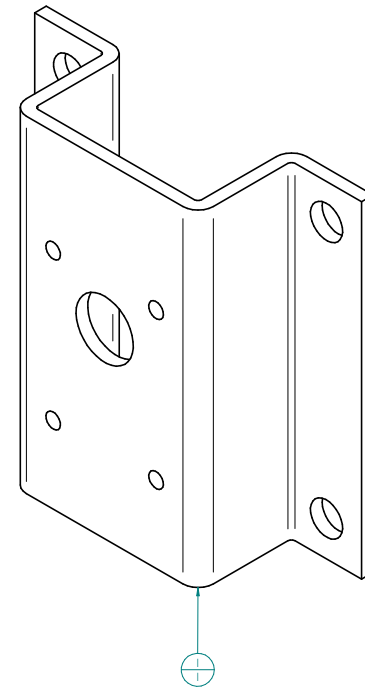
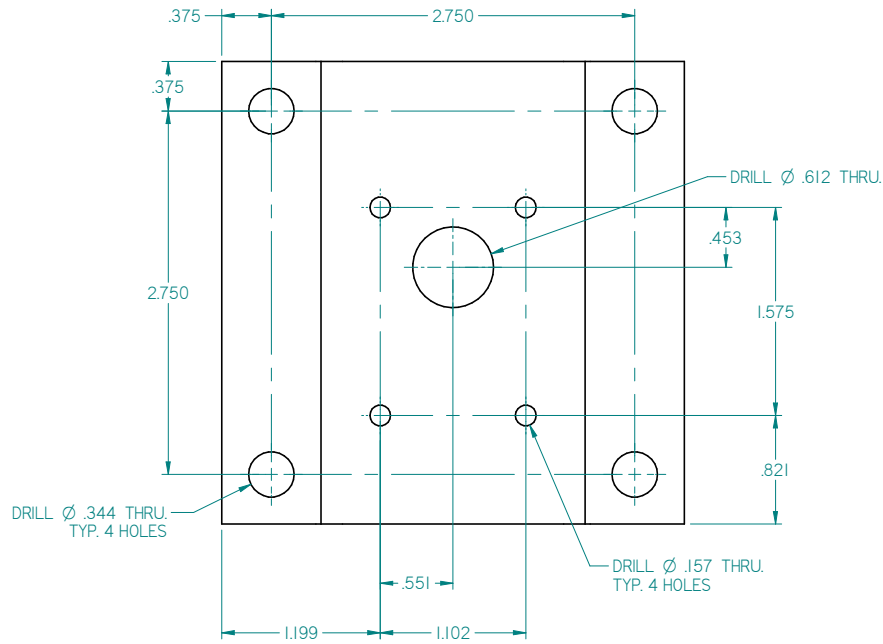
Item Number	Quantity	File Name (no extension)	Mass (Item)	Material
I	I	Visionir Motor Mount Wall	0.074 lbrn	Aluminum, 6061-T6



SOLID EDGE ACADEMIC COPY

DRAWN	NAME	DATE	gründ truth.ag	
BRS		05/09/22	TITLE	
CHECKED			VISIONIR MOTOR MOUNT WALL	
ENG APPR			SIZE	REV
MGR APPR			D	I
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES ANGLES ±XX°			FILE NAME	VISIONIR Motor Mount Wall.dwg
2 PL ±XXX 3 PL ±XXXX			SCALE	4:1
			WEIGHT	
			SHEET 1 OF 1	

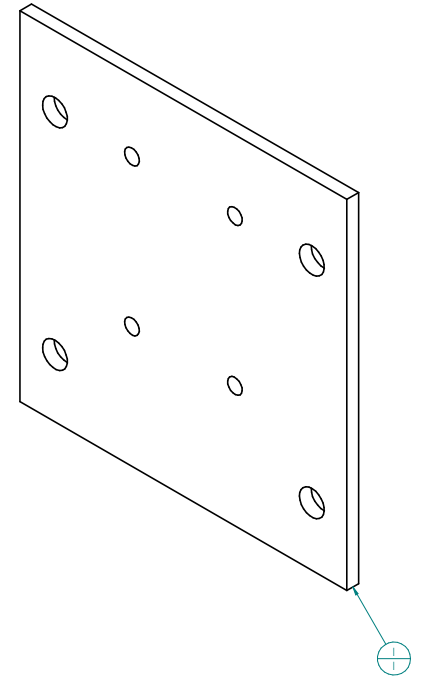
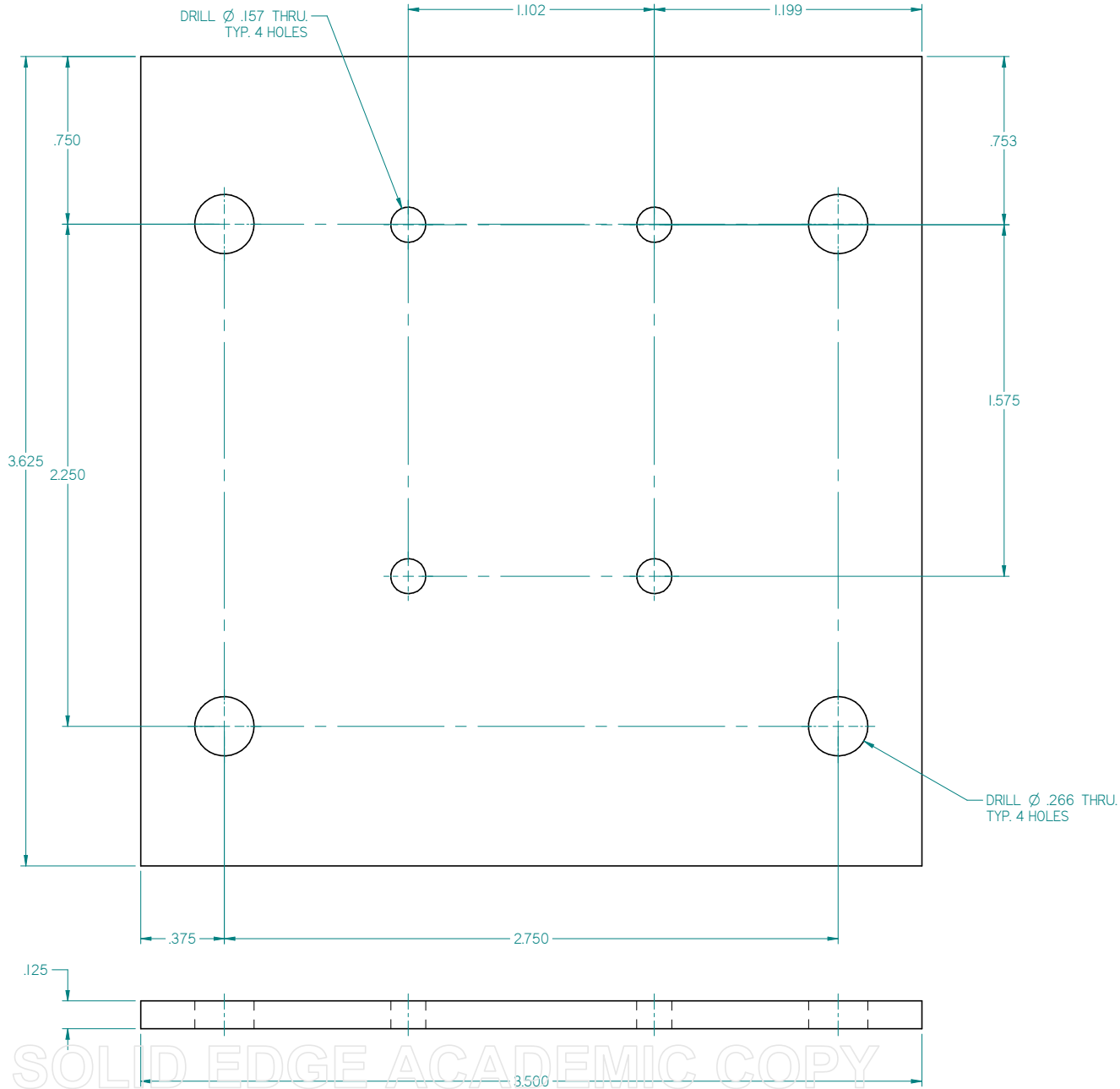
Item Number	Quantity	File Name (no extension)	Mass (Item)	Material
1	1	Visionir Motor Mount	0.219 lbm	Aluminum, 6061-T6



SOLID EDGE ACADEMIC COPY

NAME	DATE	gründ iruth.ag	
DRAWN: BRS	05/09/22	TITLE: VISIONIR MOTOR MOUNT	
CHECKED:		SIZE: DWG NO: - REV: 1	
ENG APPR:		FILE NAME: Visionir Motor Mount.dwg	
MGR APPR:		2 PL. *XXX 3 PL. *XXXX	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES ANGLES *XX*		SCALE: 2:1	WEIGHT: SHEET 1 OF 1

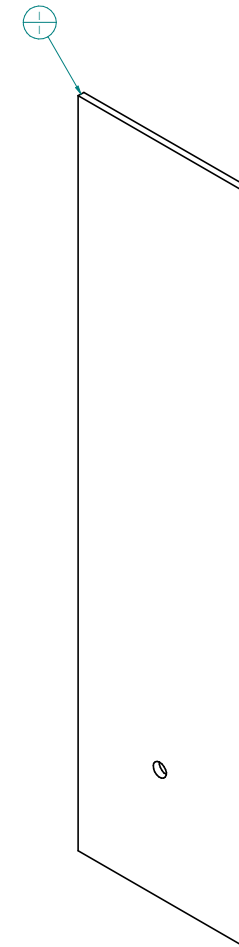
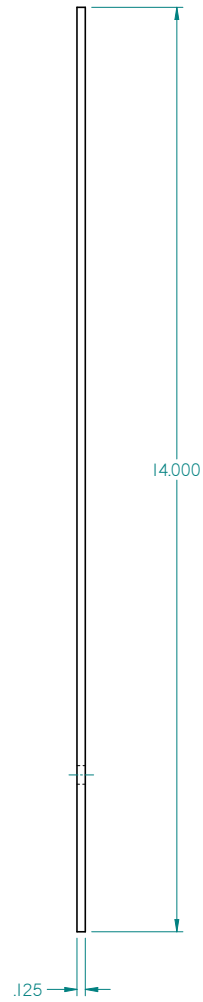
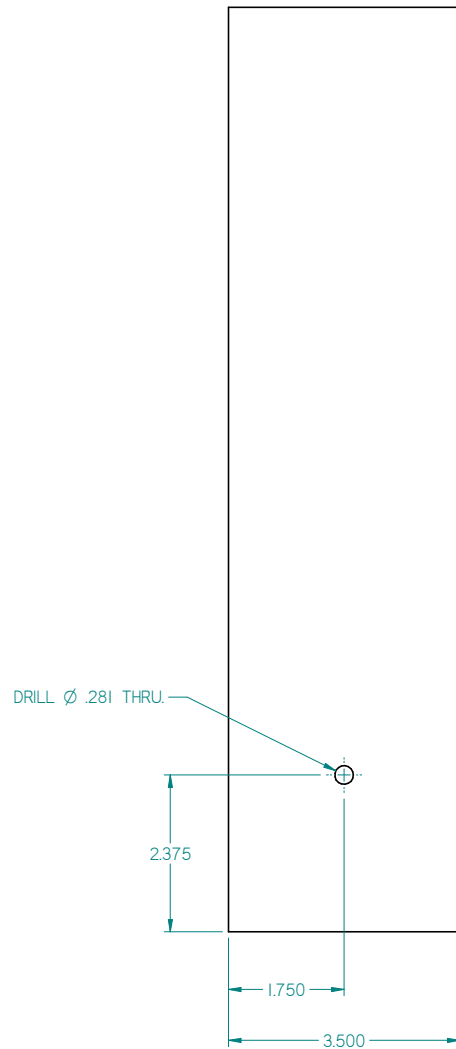
Item Number	Quantity	File Name (no extension)	Mass (Item)	Material
1	1	Visionir Motor Top	0.152 lbm	Aluminum, 6061-T6



SOLID EDGE ACADEMIC COPY

DRAWN	NAME	DATE	gründ iruth.ag	
BRS		05/09/22	TITLE	VISIONIR MOTOR TOP
CHECKED			SIZE	DWG NO
ENG APPR			D	-
MGR APPR			FILE NAME	Visionir Motor Top.dft
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES ANGLES °XX'			SCALE	2:1
2 PL. *XXX 3 PL. *XXXX			WEIGHT	
			SHEET	1 OF 1

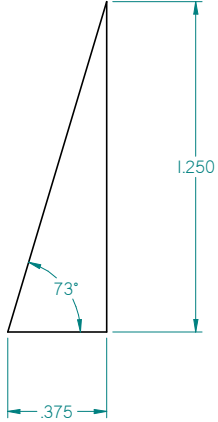
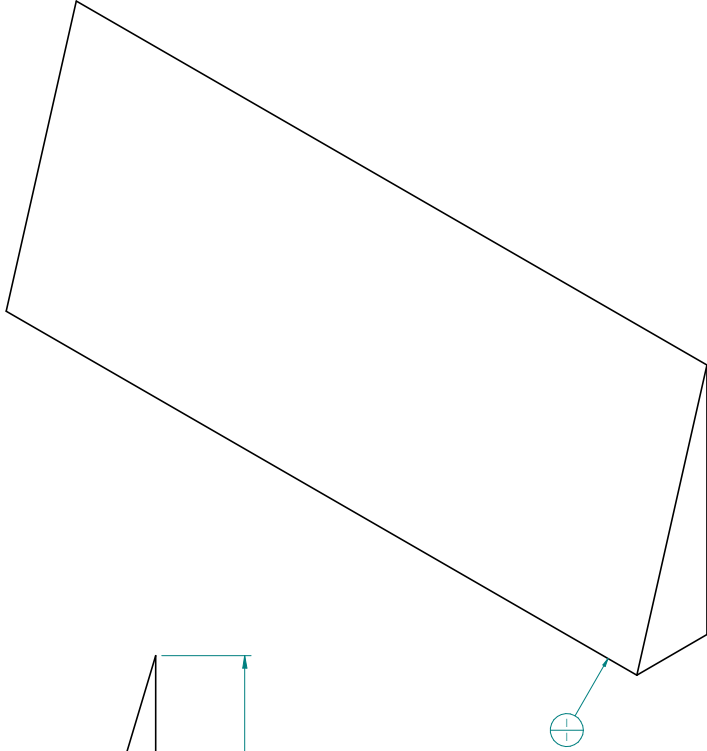
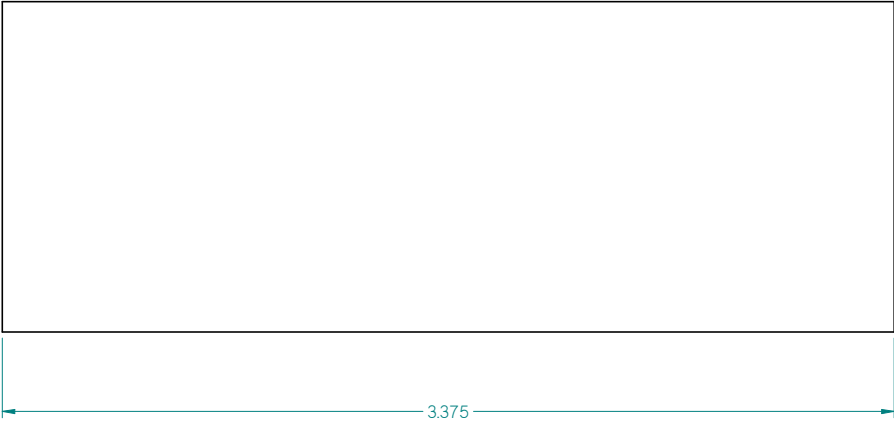
Item Number	Quantity	File Name (no extension)	Mass (lbm)	Material
1	1	Visionir Motor Wall	0.599 lbm	Aluminum, 6061-T6



SOLID EDGE ACADEMIC COPY

NAME	DATE	gröund früh.ag	
DRAWN BRS	05/09/22	TITLE VISIONIR MOTOR WALL	
CHECKED		SIZE DWG NO - REV I	
ENG APPR		FILE NAME Visionir Motor Wall.dft	
MGR APPR		SCALE 1:1	WEIGHT SHEET 1 OF 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES ANGLES ±XX°		2 PL ±XXX 3 PL ±XXXX	

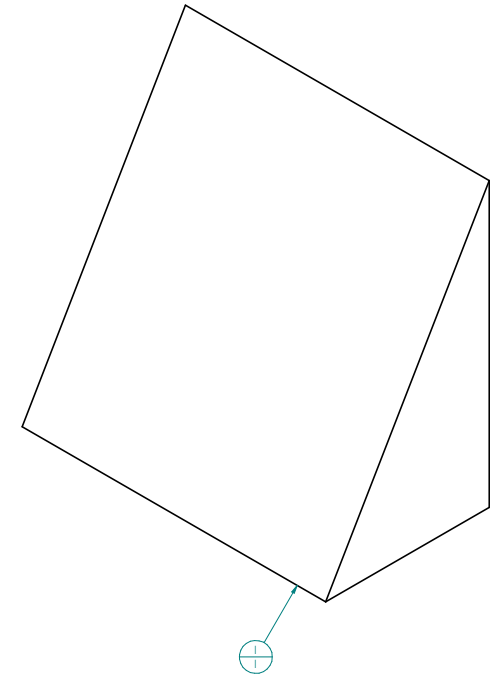
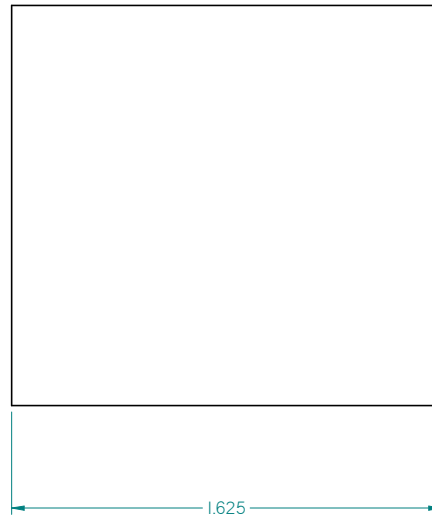
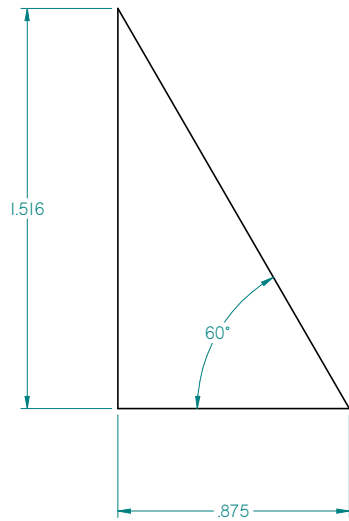
Item Number	Quantity	File Name (no extension)	Mass (Item)	Material
1	1	Visionir Side Funnel	0.078 lbm	Aluminum, 6061-T6



SOLID EDGE ACADEMIC COPY

NAME	DATE	gründ früh.ag	
DRAWN: BRS	05/09/22	TITLE: VISIONIR SIDE FUNNEL	
CHECKED:		SIZE: D	REV: I
ENG APPR:		FILE NAME: Visionir Side Funnel.dwg	
MGR APPR:		SCALE: 4:1	WEIGHT: SHEET 1 OF 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES ANGLES ±XX°		2 PL ±XXX 3 PL ±XXXX	

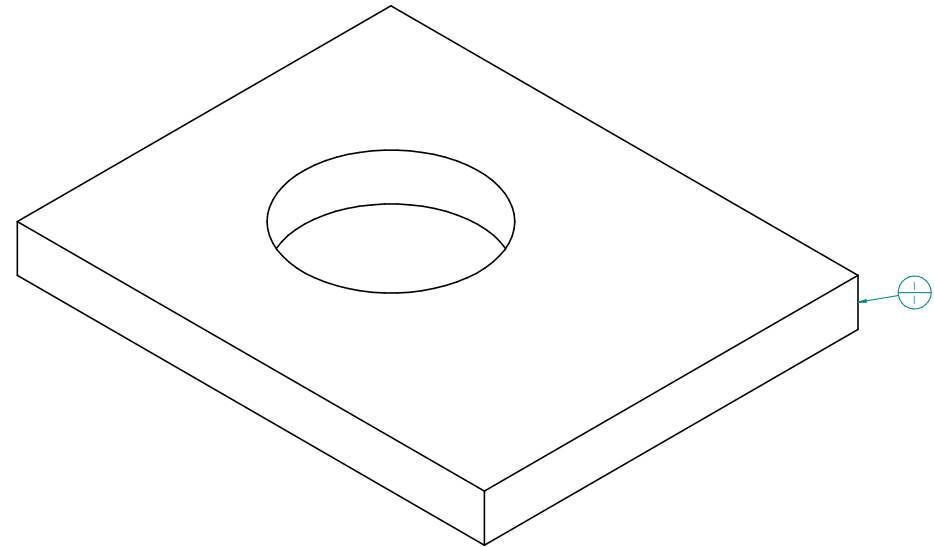
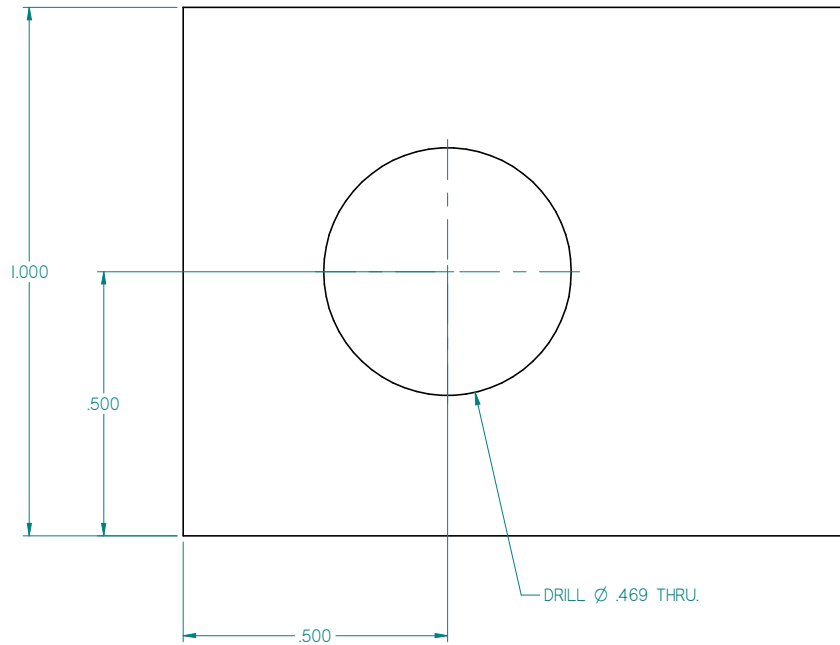
Item Number	Quantity	File Name (no extension)	Mass (Item)	Material
I	I	Visionir Sloped Piece	0.106 lbrn	Aluminum, 6061-T6



SOLID EDGE ACADEMIC COPY

NAME	DATE	gründ truth.ag	
DRAWN: BRS	05/09/22	TITLE: VISIONIR SLOPED PIECE	
CHECKED:		SIZE: D	REV: I
ENG APPR:		FILE NAME: Visionir Sloped Piece.dft	
MGR APPR:		SCALE: 4:1	WEIGHT: SHEET 1 OF 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES ANGLES ±XX° 2 PL ±XXX 3 PL ±XXXX			

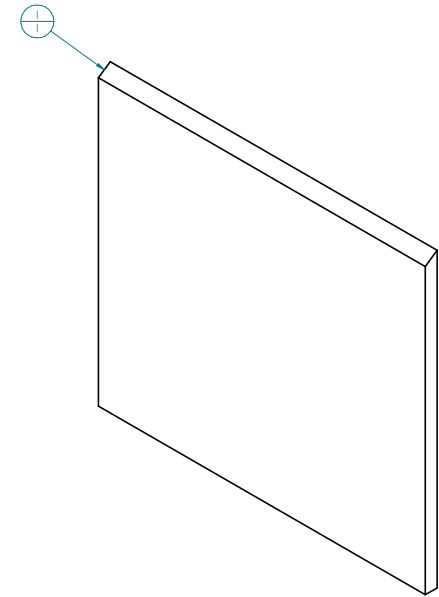
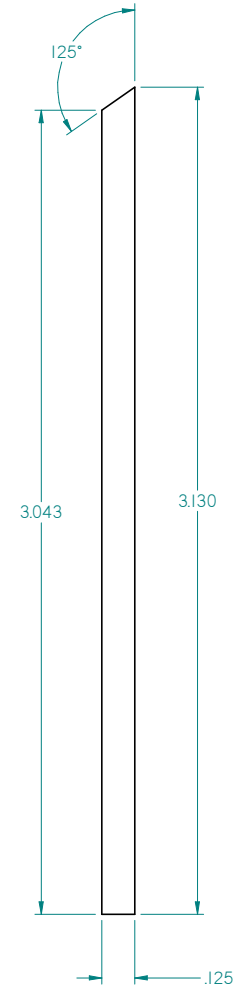
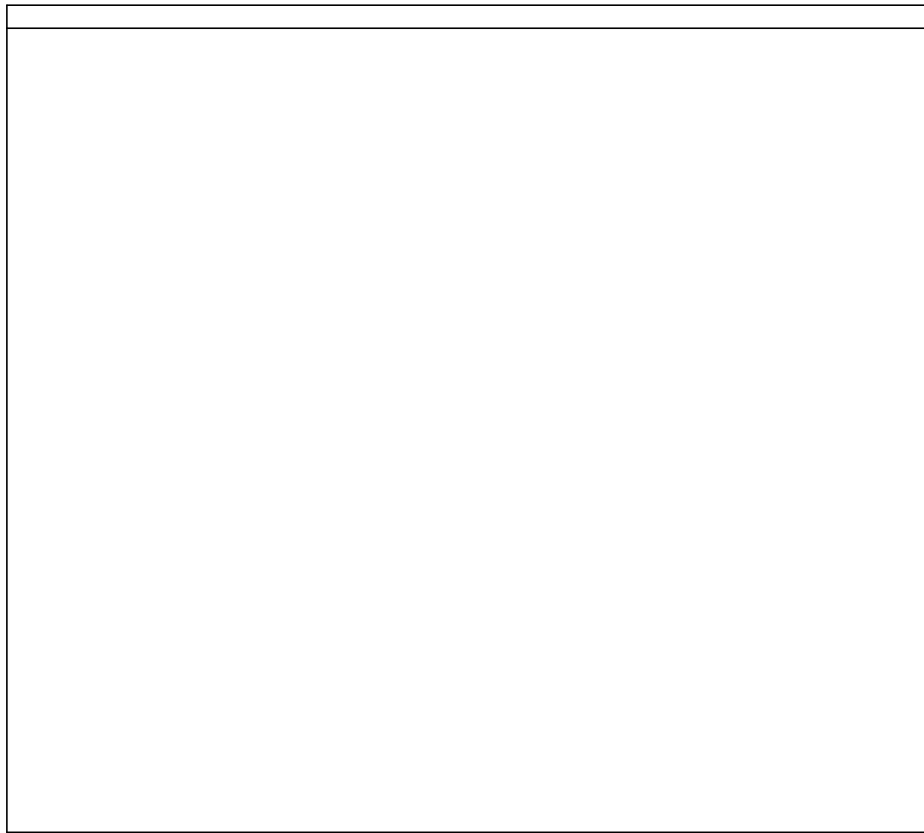
Item Number	Quantity	File Name (no extension)	Mass (item)	Material
1	1	Visionir Tabs	0.013 lbm	Aluminum, 6061-T6



SOLID EDGE ACADEMIC COPY

NAME	DATE	gründ früh.ag	
DRAWN: BRS	05/09/22	TITLE: VISIONIR TABS	
CHECKED:		SIZE: DWG NO: - REV: 1	
ENG APPR:		FILE NAME: Visionir Tabs.dft	
MGR APPR:		SCALE: B1	WEIGHT: SHEET 1 OF 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES ANGLES °XX'		2 PL. ±XXX.3 PL. ±XXXX	

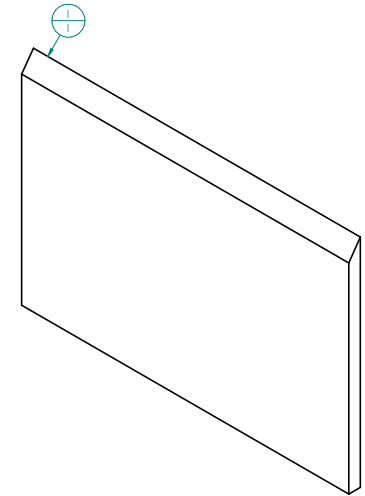
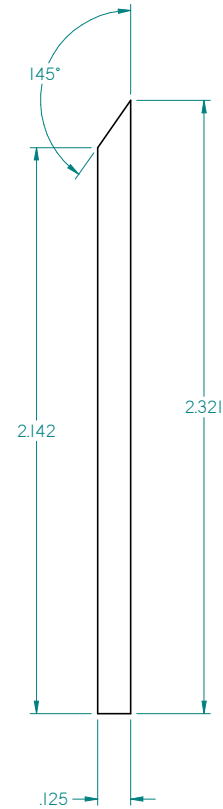
Item Number	Quantity	File Name (no extension)	Mass (Item)	Material
I	I	Visionir Top Left Side	0.132 lbm	Aluminum, 6061-T6



SOLID EDGE ACADEMIC COPY

DRAWN	NAME	DATE	gründ truth.ag	
BRS		05/09/22	TITLE	
CHECKED			VISIONIR TOP LEFT SIDE	
ENG APPR			SIZE	REV
MGR APPR			D	I
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES ANGLES ±XX°			FILE NAME	VISIONIR_Top Left Side.dft
2 PL ±XXX.3 PL ±XXXX			SCALE	4:1
			WEIGHT	SHEET 1 OF 1

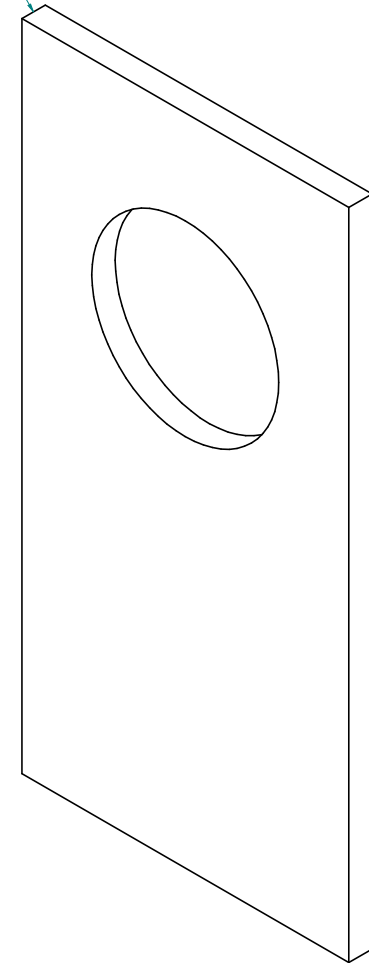
Item Number	Quantity	File Name (no extension)	Mass (Item)	Material
I	I	Visionir Top Right Side	0.096 lbm	Aluminum, 6061-T6



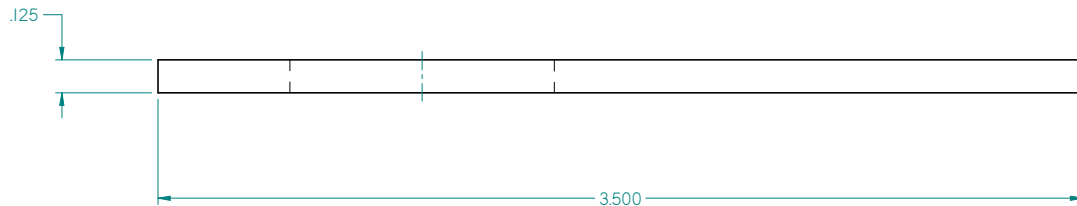
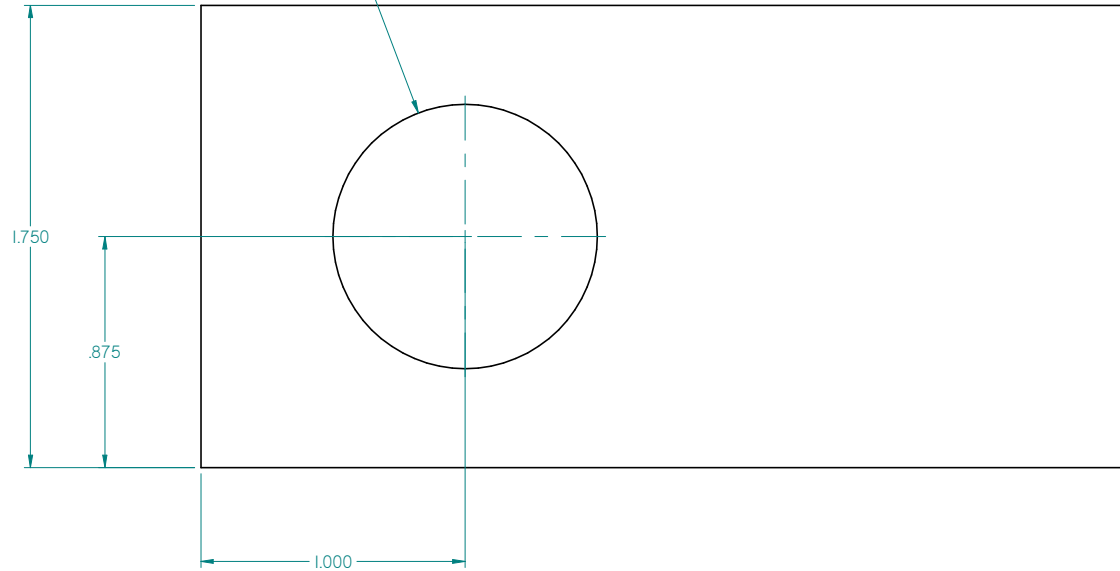
SOLID EDGE ACADEMIC COPY

DRAWN	NAME	DATE	gründ truth.ag	
CHECKED	BRS	05/09/22	TITLE: VISIONIR TOP RIGHT SIDE	
ENG APPR			SIZE: D	REV: I
MGR APPR			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES ANGLES ±XX° 2 PL ±XXX 3 PL ±XXXX	
			SCALE: 4:1	WEIGHT: SHEET 1 OF 1

Item Number	Quantity	File Name (no extension)	Mass (Item)	Material
I	I	Visionir Top	0.065 lbm	Aluminum, 6061-T6



DRILL Ø 1.000 THRU.



SOLID EDGE ACADEMIC COPY

DRAWN	NAME	DATE	gründ truth.ag	
BRS		05/09/22	TITLE	VISIONIR TOP
CHECKED			SIZE	D
ENG APPR			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES ANGLES ±XX°	REV I
MGR APPR			FILE NAME: Visionir_Top.dft	
			2 PL ±XXX 3 PL ±XXXX	
			SCALE: 4:1	WEIGHT: SHEET 1 OF 1